A Higher Level of Performance



Data Sheet

# ORCA Sonar System

Sludge and Settling Level Interface Monitoring



For more information, please visit > www.hawkmeasure.com





#### **Principle of Operation**

The ORCA Sonar Series transducer emits a high powered low frequency pulse, which is reflected from the interface density selected.

The reflected signal is processed using specially developed software algorithms, that eliminate lighter floating densities and stratified layers, allowing measurement of Bed or RAS levels. It can be calibrated to measure lighter densities such as the hindered / free settling layer & floc or one of the outputs could be used for a "Clarity" output, similar to a basic turbidity transmitter measuring solids in suspension.

#### **Function**

The ORCA Series Sonar, sludge blanket and interface controller, consists of a microprocessor based transmitter, with easy menu driven programming via keypad, PC or 3G modem. The ORCA controller works together with appropriate sonar transducer and transducer cleaning mechanism.

#### **Primary Areas of Application**

#### Mining / Process:

- Concentrate Thickeners
- CCD's
- Tailings Thickeners
- Settling Ponds / Lagoons
- Hi-Rate Thickeners
- Water Treatment
  Carbon Columns.
- Paste Thickeners
- Deep Cone Thickeners
- Thickeners

#### Features

- Dual independent analogue outputs to track two different interfaces, or clarity simultaneously, with the one sonar sensor
- Easy calibration to track specific density interfaces, eg: floc / fluff layer 1g/l, Bed 10g/l+
- Industrial scum cleaning mechanisms, that do not require maintenance
- No wiper blade assemblies

- Control room graphics of tanks and interfaces via GosHawk II
- Wide range of communications: Modbus, HART, Foundation Fieldbus, DeviceNet, Profibus DP and Profibus PA
- 3G remote support capability for calibration, commissioning or technical back-up
- 3 programmable relays.





### Technological Breakthrough for ORCA Sonar Transducer Range

HAWK has released the "fourth generation" sonar transducers, designed to increase the overall power, penetration and calibration density range of thickeners and CCD's. HAWK has recognized that when monitoring thickeners and CCD's, further penetration of the Bed level interface was necessary, to provide a wider density calibration range for the sonar transmitter.

The ORCA sonar transducer will allow the following improved capability in Thickeners and CCD's when monitoring Bed level.

- 1. Greater penetration through the clarified level & the free settling zone
- 3. Penetration into the hindered settling zone dependent on frequency
- 4. The compacted zone can also be monitored using the second analogue output or one of the communication options: Modbus, Profibus PA, Profibus DP, Foundation Fieldbus, DeviceNet, HART etc.

The ORCA sonar transmitter can monitor two (2) different densities from one sonar transducer simultaneously - typically bed level and the hindered / settling density to be targeted with chemical dosing.

#### **Transducer Selection Guidelines**

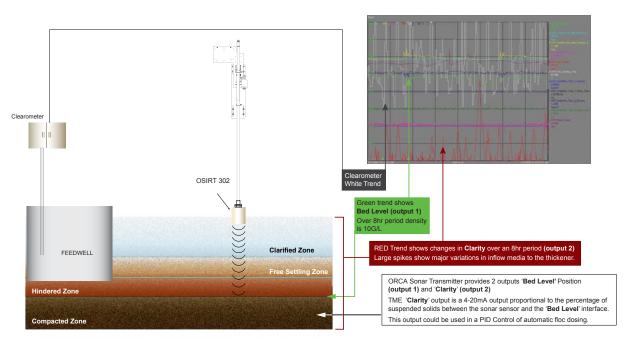
The standard sensor for mining & heavy industry process is the OSIRT302SHXC6 (150kHz).

#### General mounting requirements:

- 1. Identify a position away from direct inflow, where turbulence is minimized
- 2. An automatic scum cleaner is required typically mounted on the hand rail
- 3. The sonar transducer should be at least 1/3 radius from circumference of the tank away from the influence of the feed well
- 4. Submerge approximately half of the transducer.

#### **Mining Thickeners**

#### **Typical Bed Level Control**



#### Sonar Transducer Penetration Capability Depending On Power Level.

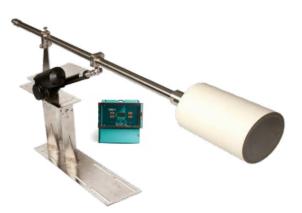
• OSIRT302: Tailings Thickeners, Paste Thickener, Hi-rate Thickener, CCD's, Concentrate Thickeners.

# **Typical Applications**

ORCA Sonar System



#### A Breakthrough Sonar Transducer For Level Control

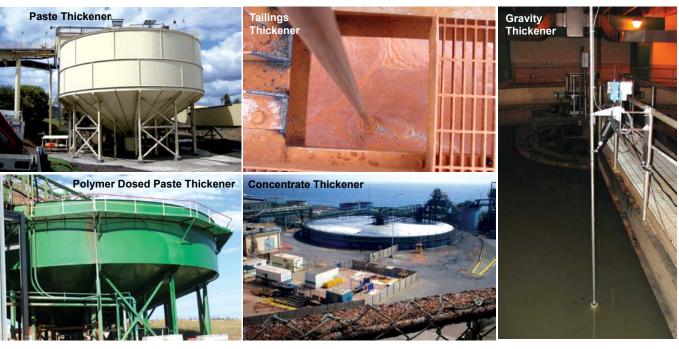


HAWK has produced the ORCA sonar range, to control process tanks in the water and waste water industry. Most other vendors' sonar products are good for monitoring purposes only.

HAWK has the largest range of sonar transducers that guarantee performance from water treatment, waste water treatment through to heavy industrial mining applications. HAWK can demonstrate that by using the ORCA sonar range to control RAS blankets in secondary clarifiers or bed levels in thickeners, that the payback on the equipment and savings to the plant happen very quickly.

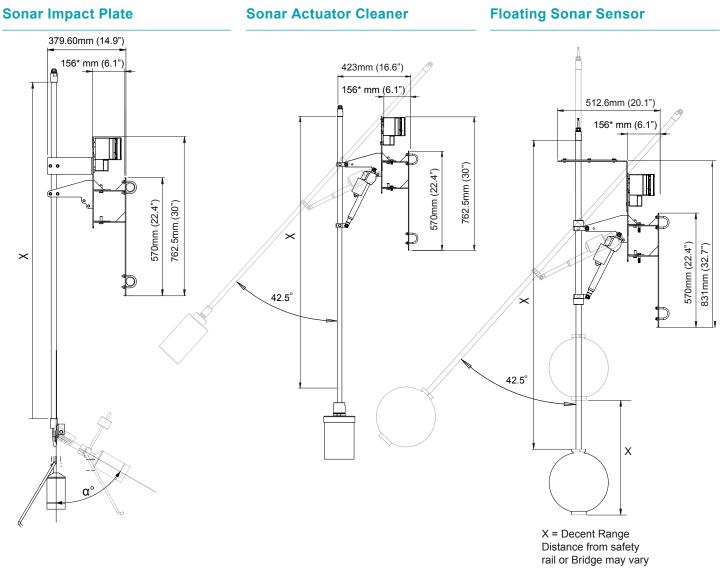
#### **Typical Applications**

Area	Functions		
Mining / Mineral processing			
Clarifier Tank	Blanket level / clarity suspended solids / stratified floc layers		
Thickener Tank	Sludge bed level / clarity suspended solids / stratified floc layers		
CCD's Tank	Sludge bed level / clarity suspended solids / stratified floc layers		
Settling Ponds	Sludge bed level		
Industrial (food, paper etc.)			
Primary Sedimentation Tank	Sludge blanket level		
Secondary Clarifier Tank	RAS blanket level / clarity suspended solids / rag / pin floc layer		
Thickener Tank	Sludge bed level / clarity suspended solids / floc level		
"DAF" Tank	Sludge bed level / floating sludge level		
Sequential Batch Reactor (SBR)	Settling blanket level / RAS bed level		
Carbon Column	Carbon bed level		

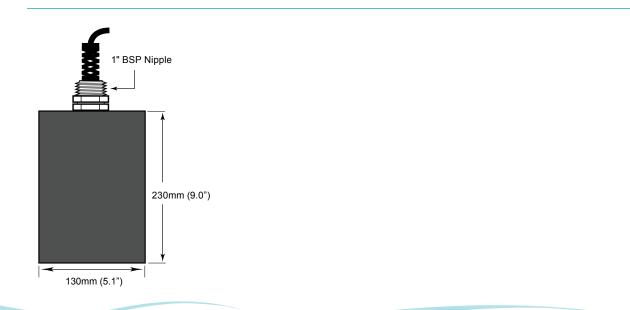








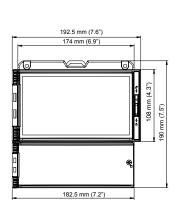
#### **OSIRT 302 Transducer**

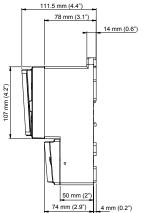


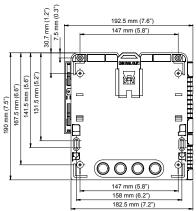


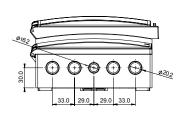


# **Remote Enclosure**

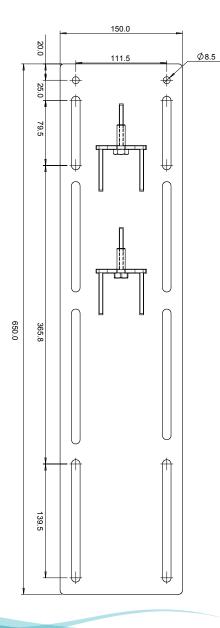




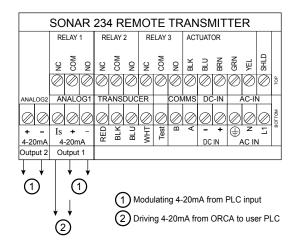




# **Rail Base Plate**



#### **ORCA Remote Wiring**







ORCA Remote Electronics			Electronics	Remote Sonar Transducer		
OSIR	Sonar Level Transmitter, 3 relay alarms, Modbus			OSIRT ORCA Sonar Transducer <sup>1</sup>		
	В	Ad		Transducer Strength      3 Industrial / Mining      Transducer Frequency      02 (150kHz)      Facing & Housing material*      SH Full fiberglass high temperature version      (max. 80°C 180°F)      Approval Standard      (Hazardous location rated units available, consult factory)      X Not Required      Connection      C IP68 Sealed with 6 metre cable      6 6m cable      15 15m cable      30 30m cable      50 50m cable      FRP Full transducer / pole		
OSIR	D	Y	x	FRP fibreglass encapsulation (requires OSIRMELxH) consult factory		

# OSIRT 3 02 SH X C 6

# Accessories

#### **Mounting Extension**

OSIRMEL Mounting Extension Stainless Stee			
	Length		
	2	2 meters	
	3	3 meters	
	4	4 meters	
	5	5 meters	

H Full transducer / pole FRP fibreglass encapsulation (consult factory)

OSIRMEL 2

#### **Automatic Scum Cleaner**

OSIRSC	Automatic Scum Cleaner		
	<b>Type</b> A D E2	24VDC Electric Actuator incl. Mounting Accessories Floating Sonar with 24VDC Electric Actuator incl. Mounting Accessories Impact Plate Dual Direction plus Mounting Bracket with Mounting Accessories	
OSIRSC	Α		

<sup>1</sup>ORCA Remote Electronics are fully compatible with Sultan Sonar Transducer models for lighter interface measurement with higher frequencies. Consult Sultan Sonar datasheet for more information.

HAWK



#### **Sonar Frequency Selection**

• 150kHz

### **Operating Voltage**

- 90 260Vac 50 / 60Hz
- 24Vdc (min. 5A supply)
- · Residual ripple no greater than 100mV.

### **Power Consumption**

- <10VA @ 240Vac
- <10W @ 24Vdc.

#### Analogue Output

- Either single or dual analogue
- 1 x 4-20mA (isolated) 600 ohms max.
- 1 x 4-20mA (non isolated) 600 ohms max.

#### Communications

• GosHawk, HART, Modbus, Profibus DP, DeviceNet, Foundation Fieldbus, Profibus PA.

#### **Relay Output**

- 3 x s.p.d.t. 0.5amp / 240vac
- Form c. type non-inductive load
- Fully programmable.

#### **Maximum Range**

• 25 meters.

#### **Blanking Distance**

• 450mm: 150kHz.

#### Resolution

• 1mm.

#### Accuracy

• +/- 0.25%

#### **Operating Temperature**

- Remote Electronics: -40°C to 70°C
- Sonar Transducer FRP Fibreglass: -40°C to 80°C.
- Electronic Actuator: 0°C to 80°C (recommend cover / heating for sub zero environments).

#### **Transducer / Transmitter Separation**

• >500m

Note: Must be BELDEN 3084A

#### Actuator / Transmitter Separation

Consult ORCA Manual for wiring information

### Cable (Sonar Transducer)

• BELDEN 3084A.

#### Sealing

- Remote Electronics IP67
- Remote Transducer IP68.

#### **Cable Entries**

• Remote Electronics: 3 x 20mm 1 x 16mm.

# **Typical Weight**

- Remote Electronics 1kg
- Remote Transducer 1kg
- Cleaning Mechanism 5kg.

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**Hawk Measurement** 

#### For more information and global representatives: www.hawkmeasure.com

Additional product warranty and application guarantees upon request. Technical data subject to change without notice.

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