

THERMATEL® Enhanced Model TA2

Thermal Mass Flow Meter

DESCRIPTION

The Enhanced Model TA2 Thermal Mass Flow Meter provides reliable mass measurement for air and gas flow applications. The powerful, yet easy to use, electronics are contained in a compact flameproof enclosure. The TA2 is available with both insertion probes as well as flow body design for smaller pipe sizes. The TA2 offers excellent performance at an exceptional value.

FEATURES

- · Direct mass flow measurement of air and gases.
- · No need for temperature/pressure correction.
- · High turndown ratio 100:1.
- · Excellent low flow sensitivity.
- · Low pressure drop.
- ISO 17025 and NIST traceable calibrations.
- · Calibration verification in the field.
- · Flow, temperature and totalized flow available over HART® or FOUNDATION fieldbus™.
- Advanced diagnostics check condition of probe, electronics, and wiring.
- · Rotatable plug-in display module provides display of flow rate, temperature, totalized flow, plus diagnostic messages.
- Process temperatures up to +200 °C (+400 °F).
- · Pressure rating up to 103 bar (1500 psi) dependent upon process connections.
- Probe can be field replaced.
- · Sensor is protected to prevent damage if inserted too far into pipe.
- · Optional:
 - retractable probe assembly or valve with compression fitting
 - flow body for 1/2" to 4" pipe sizes
 - flow conditioning plate for flow bodies 11/2" up to 4"
 - separate flow conditioning plate for 4" up to 12".
- · Accepts both AC and DC power input.
- · Optional pulse output plus second mA output which can be used for temperature or different flow range (passive output only).
- · 2-line x 16-character backlit display with four pushbuttons for ease of configuration.
- · Two calibration curves optional as well as field adjustment for different gases.
- · Language selections of English, German, French, Spanish and Russian.
- · Rotatable housing.
- Suited for SIL 1 and SIL 2 loops (full FMEDA report available).

For air and gases



APPLICATIONS

- · Combustion air
- · Digester/Bio-gas
- · Compressed air/gas
- · Vent lines/flare headers
- · Natural gas
- · Hydrogen piping
- · Aeration lines

AGENCY APPROVALS

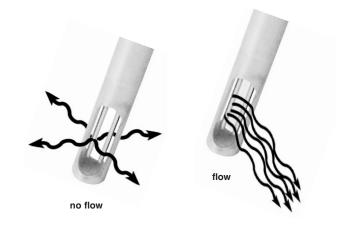
Agency	Approval		
ATEX	II 2 G Ex d IIC T6 Gb, flameproof enclosure II 1/2 G Ex d +ib / d [ib] IIC T4 Ga/Gb		
cFMus ^①	cFMus ^①		
IECEx [®]	Ex d IIC T6 Gb, flameproof enclosure		
Russian Authorisation Standards ^①			
Other approvals are available, consult factory for more details			

① Consult factory for proper model numbers and classifications.

TECHNOLOGY

Thermatel Model TA2 flow meter measures mass flow by detecting heat dissipation from a heated surface. The sensor contains two mass balanced elements with precision matched RTD's. The reference sensor measures the process temperature (up to +200 °C [+400 °F]); the second RTD measures the temperature of the heated sensor. The power to the heater is varied to maintain a constant temperature difference above the reference temperature. There is an inherent non-linear relationship between power and mass flow. The microprocessor in the TA2 compares the power against the calibration curve and converts the power requirements to the mass flow rate. Temperature is also measured to provide temperature compensation of the mass flow over the operating range of the instrument.

For further information on thermal mass flow measurement, request a copy of the MAGNETROL "Thermal Dispersion Mass Flow Measurement Handbook", bulletin 54-621.



ADDITIONAL FEATURES

TEMPERATURE COMPENSATION

Thermal flow technology measures the mass flow rate without the need for pressure and temperature correction as required with most gas flow instruments that measure the flow rate at actual conditions. However, changing temperature will change the properties of the gas which effect convective heat transfer. The Model TA2 measures the temperature and automatically corrects the mass flow measurement for changes in gas properties over the entire temperature range of the instrument.

TOTALIZER

Two 7-digit flow totalizers, one resettable and one non-resettable are provided. Flow units selectable in user's choice of engineering units. Totalizer data is electronically stored eliminating the need for backup batteries and provides maximum safeguard data in the event of a power interruption. The totalizer can be reset using the display module, HART or via PACT $ware^{TM}$.

SELECTABLE STP CONDITIONS (Normalised conditions)

The TA2 directly measures mass flow of the gas at Standard Temperature and Pressure (STP) conditions. Software permits the user to change STP conditions for their own requirements.

DIAGNOSTICS

Diagnostics is an important aspect of the TA2. The Enhanced TA2 has additional diagnostics to check the operation and performance of the unit. Diagnostics includes probe status, a test of RTD drift with automatic recalibration, and overall performance.

In order to verify that the calibration and configuration match the original calibration conditions, the user can select a specific signal and compare the TA2 display value against the original calibration certificate.

AREA COMPENSATION FOR PIPE SIZE

Insertion of the sensor into a pipe reduces the flow area, thus increasing the velocity for a given flow rate. The TA2 automatically compensates the flow measurement based on actual area of the pipe. The user simply enters the size or the area of the pipe, and the instrument automatically compensates the flow measurement for the probe blockage.

AIR EQUIVALENCY

Using historic air-gas calibration data, an air equivalency calibration can be performed on select gases. Consult your Magnetrol contact for details and flow ranges.

GAS CORRELATION

MAGNETROL calibrates on two gases with known thermal properties and then correlates the data based on the NIST blend properties of the actual gas mix. Typical natural gas error is less than 3 % from the actual gas calibration.

PROBE INSTALLATION

Probes can be provided with a variety of process connections, including threads, flanges, or installation through a compression fitting. The sensor will fit pipe sizes of 1 1/2" diameter or larger (2"/DN 50 minimum size with thread connection).

The sensor is protected to prevent damage due to "bottoming-out" if inserted too far into a pipe. When using an insertion probe with compression fitting, the user can adjust the position of the sensor in the pipe to obtain the optimum location. Typically, this will be with the bottom of the probe 25 mm (1.0") lower than the center line of the pipe.

PULSE OUTPUT

The optional pulse output provides a pulse output equivalent to user selected units and multiplier factor. Both active (power from the TA2) or passive (external power supply) connections are provided to match the user's interface. This output can optionally be used as an alarm to indicate that the flow rate is above or below the desired set point.

FACTORY CALIBRATION AND CONFIGURATION

Each TA2 is calibrated at the factory for the type of gas and the specified flow rate. The instrument is configured for the specific application information. The result is an instrument which can be installed and immediately be placed into operation without field setup.

CALIBRATION VERIFICATION

MAGNETROL has developed a procedure to verify the calibration of the TA2 in the field. Following this procedure, the user can verify that the heat transfer characteristics of the instrument have not changed from first received. While the calibration is a permanent calibration, the user can now check the calibration without having to return the instrument to the manufacturer. When using a HART® handheld or PACTware™, the user is guided through the procedure.

PORTABLE DISPLAY MODULE

A portable display module for configuration and diagnosis of multiple units is available (order code **089-5219-002**). This portable module plugs into the electronics in the same manner as the normal display and uses the same software menu. This module permits the user to reduce installation cost by having one display module with keypad for multiple TA2 units.

Usage of the display module requires that the housing cover be removed during use and thus may not be useable in hazardous areas. In these cases, the HART® option should be utilised.



HART® COMMUNICATION

Using HART*/AMS communication, the user can configure the instrument from a remote location. HART* provides the same functionality as the display module interface including all configuration and diagnostic information.

FOUNDATION FIELDBUS™

The Enhanced Model TA2 transmitter is a FOUNDATION fieldbus™ registered device that communicates with the H1 FOUNDATION fieldbus™ protocol operating at 31.25 kbits/sec. The H1 physical layer is an approved IEC 61158 standard.

NAMUR COMPLIANCE

Model TA2 output signal meets NAMUR NE43 recommendations for the 4–20 mA signal levels.

PACTware™ PC SOFTWARE PROGRAM

FDT technology provides an open communication interface between field instruments of various communication protocols and the host/ DCS system. The DTM driver is typical for one type of instrument and delivers the full functionality of the device added with graphical user interface via a laptop or PC. Magnetrol transmitters use the free shareware PACTware me software to support DTM drivers and the FDT functionality. Via PACTware™ it becomes easy to configure, monitor and diagnose a Magnetrol transmitter from distance or even to call for factory assistance over the internet via the supply of screenshots of echo curves and trending graphs. Magnetrol DTM library HART® has passed the dtmINSPECTOR, the official FDT interoperability test and certification tool. The Magnetrol DTM's are free of and be downloaded charge can www.magnetrol.com.





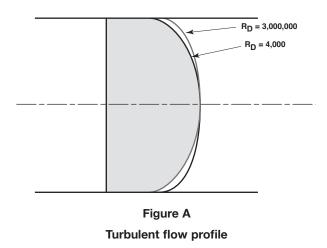




MOUNTING CONSIDERATIONS

The flow measurement of the TA2 assumes that the end of the probe is 25 mm (1") past the centreline and the presence of a fully developed flow profile. See figure A.

As gas flows in a pipe or duct, the flow profile will change with obstructions and changes in flow direction. As the gas flows around an elbow, the momentum causes the gas velocity on the outside of the elbow to increase and the velocity on the inside to decrease. See figure B.



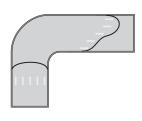


Figure B
Flow profile following single elbow

Figure C indicates the minimum recommended straight run distances required to obtain the desired fully developed flow profile. If these straight-run distances are not available, the overall accuracy of the flow measurement will be affected; however, the repeatability of the measurement will be maintained.

The user has the ability to enter correction factors to compensate for non-ideal flow profile conditions.

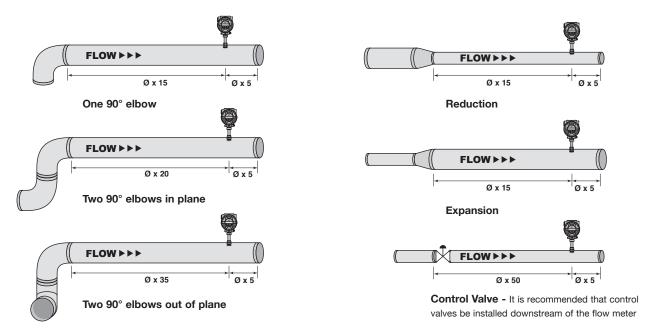


Figure C - Probe Installations

APPLICATIONS

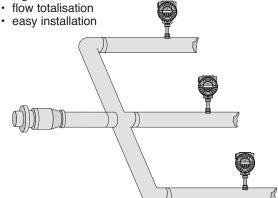
COMPRESSED AIR/GASES

Measurement of mass flow in different gas lines to determine in plant usage for internal allocation.

Advantages:

- · direct mass flow
- · high turndown rates



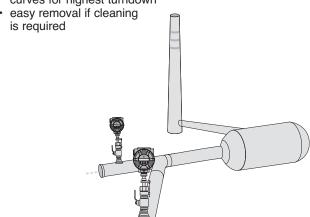


FLARE LINES

Measurement of flow in different sections of flare line.

Advantages:

- · good low flow sensitivity
- auto switching capability between multiple calibration curves for highest turndown

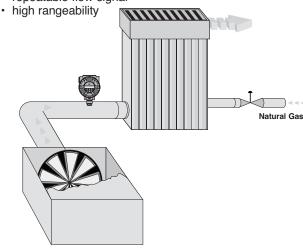


BOILER COMBUSTION

The TA2 measures the inlet air flow to the boiler. This signal is sent to the DCS where it is used to trim the natural gas flow.

Advantages:

- · mass flow measurement
- · repeatable flow signal

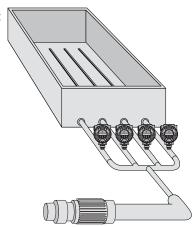


AERATION AIR FLOW

Measurement and balance of the flow to each section of the aeration basin in waste water treatment plants.

Advantages:

- · low installation cost
- direct mass flow
- · high reliability

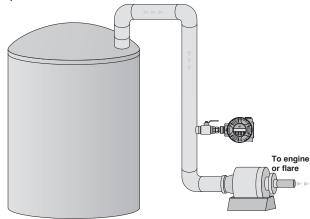


DIGESTER GAS/BIO-GAS

The off gas from a digester contains a mixture of methane and carbon dioxide saturated with moisture. This is a difficult flow measurement due to low flow rate and low pressures.

Advantages:

- · excellent low flow sensitivity
- · high turndown rates
- · provides measurement of flow and totalised flow

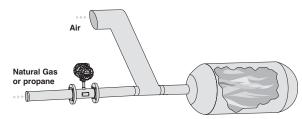


NATURAL GAS FLOW

The Model TA2 efficiently measures the flow and totalised flow of fuel to furnaces, heaters, or boilers. This data may be used for internal allocation or to report emission rates.

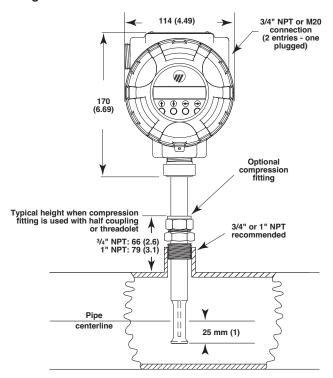
Advantages:

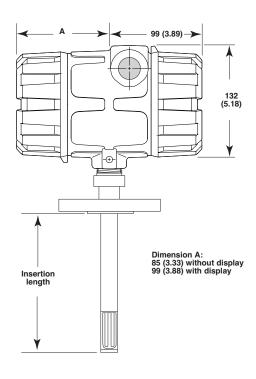
- · direct mass flow in Nm3/h
- built in totalizer
- · easy in setup and operation



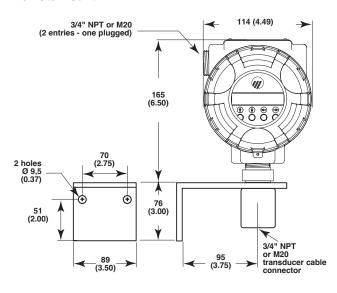
DIMENSIONS IN mm (inches)

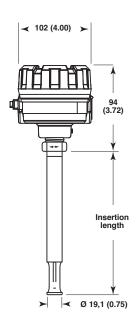
Integral Mount TA2





Remote Mount TA2





SELECTION DATA

A complete measuring system consists of:

- 1. Thermatel® TA2 mass flow electronics.
 - Thermatel® TA2 mass flow meters require an application report for performing pre-calibration from factory. Ask your Magnetrol® contact for assistance when specifying a device.
- 2. Thermatel® TA2 mass flow insertion probe or Thermatel® TA2 mass flow sensor with flow body.
- 3. Connecting cable for remote mount Thermatel® TA2 mass flow meters.
- Options
 - MACTek Viator USB HART® interface: order code: **070-3004-002**
 - portable display module order code: 089-5219-002 (for more details see page 3)
 - flow conditioning plate for use with insertion probes for order code see page 12
 - retractable probe assembly (RPA) for order code see page 13
 - valve with compression fitting order code: 089-5218-001 (for more details see page 14)
- Free of charge: TA2 DTM (PACTware™) can be downloaded from www.magnetrol.com

1. Order code for Thermatel® Enhanced Model TA2 mass flow meter

BASIC MODEL NUMBER

T A 2 - A	Thermatel® TA2 mass flow meter
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OUTPUT

1	4-20 mA with HART® communication	
2	FOUNDATION fieldbus™ communication	
4	4-20 mA with HART® communication, Pulse/Alarm, second mA output	

ACCESSORIES

0 0	Blind transmitter (can receive the plug-in display as future option)
B 0	Plug-in digital display and keypad

CALIBRATION For TA2 with insertion probe

Actual gas calibration 0 Special[®]. Specify medium separately 1 Air 2 Nitrogen 3 Hydrogen 4 Natural gas 6 Digester gas 7 Propane 8 Oxygen Air equivalency / Correlation Gas correlation[®] Air equivalency® ^① Consult factory for approval.

For TA2 with sensor with flow body

	Actual gas calibration
Α	Special [®] . Specify medium separately
В	Air
С	Nitrogen
D	Hydrogen
Е	Natural gas
G	Digester gas
Н	Propane
J	Oxygen
	Air equivalency / Correlation
F	Gas correlation [®]
Κ	Air equivalency [®]

MOUNTING/APPROVAL®

3	Integral, ATEX II 2 G Ex d IIC T6 Gb, flameproof enclosure		
4	Remote [®] , ATEX II 2 G Ex d IIC T6 Gb, flameproof enclosure		
E	Integral, ATEX II 1/2 G Ex d +ib / d [ib] IIC T4 Ga/Gb, flameproof enclosure		
F	Remote [®] , ATEX II 1/2 G Ex d +ib / d [ib] IIC T4 Ga/Gb, flameproof enclosure		

 $^{^{\}scriptsize \textcircled{1}}$ Codes E & F not available with FOUNDATION fieldbus $^{\tiny \text{TM}}$ output. For weatherproof, consult factory.

Bracket for electronics and probe housing included.

HOUSING / CABLE ENTRY

1	IP 66, Cast aluminium, M20 x 1,5 cable entry (2 entries - 1 plugged)
0	IP 66, Cast aluminium, 3/4" NPT cable entry (2 entries - 1 plugged)

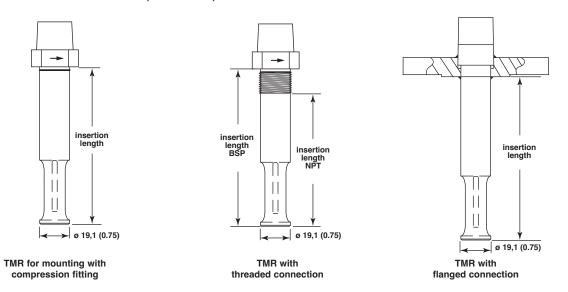
complete order code for Thermatel® Enhanced Model TA2 mass flow meter

➤ X = product with a specific customer requirement

0

T A 2 A

DIMENSIONS IN mm (inches)



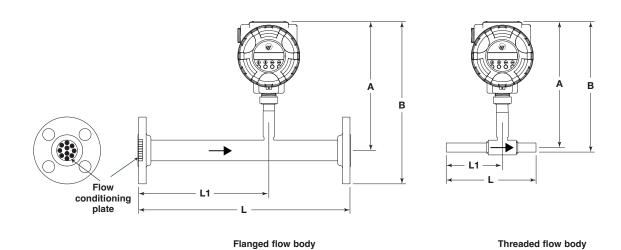
When ordered separately:					
	Compression fitting in 316 (1.4401) stainless steel				
Process Conn. Size	Teflon ferrules Max. 6,90 bar (100 psi)	Stainless steel ferrules Max. 103 bar @ +20 °C (1500 psi @ +70 °F) Max. 94,8 bar @ +200 °C (1375 psi @ +400 °F)			
1" NPT	order code: 011-4719-009	order code: 011-4719-007			
3/4" NPT	order code: 011-4719-008	order code: 011-4719-006			

2. Order code for Thermatel® Enhanced Model TA2 mass flow insertion probe

BASIC MODEL NUMBER M R Thermatel® TA2 Mass Flow probe - 3/4" diameter MATERIALS OF CONSTRUCTION 316/316L (1.4401/14404) stainless steel В Hastelloy® C (2.4819) - not available with 316 (1.4401) stainless steel compression fitting PROCESS CONNECTION Designed for use with compression fitting - min. 11 cm insertion length 0 0 A Compression fitting not included Threaded with 316 (1.4401) stainless steel compression fitting included 3 A 3/4" NPT compression fitting with Teflon ferrules (max. 6,90 bar) 4 Α 3/4" NPT compression fitting with stainless steel ferrules (max. 103 bar @ +20 °C, max. 94,8 bar @ +200 °C) 5 A 1" NPT compression fitting with Teflon ferrules (max. 6,90 bar) 0 1" NPT compression fitting with stainless steel ferrules 6 A (max. 103 bar @ +20 °C, max. 94,8 bar @ +200 °C) **Threaded** Α 3/4" NPT - default selection in combination with a retractable probe assembly (RPA) see page 13 Α 1" NPT 1 2 2 A 1" BSP (G 1") ANSI flanges 150 lbs ANSI RF Α Α 1" 300 lbs ANSI RF 2 4 150 lbs ANSI RF 3 3 Α 1 1/2" 3 4 Α 1 1/2" 300 lbs ANSI RF 4 3 Α 2" 150 lbs ANSI RF 4 4 Α 2" 300 lbs ANSI RF EN (DIN) flanges ВА **DN 25** PN 16/25/40 EN 1092-1 Type A ВА **DN 40** С PN 16/25/40 EN 1092-1 Type A D Α Α **DN 50** PN 16 EN 1092-1 Type A D ВА **DN 50** PN 25/40 EN 1092-1 Type A INSERTION LENGTH - consider process connections Min probe length 7 cm (2.6") fixed length - for NPT threaded and flanged 0 9 cm (3.5") fixed length - for BSP threaded 0 0 9 Selectable probe length - specify per cm (0.39") increment 0 0 9 min. 9 cm (3.5") - for NPT threaded and flanged - for BSP threaded and compression fitting 0 1 1 min. 11 cm (4.5") 0 2 5 25 cm (10") - for use with RPA (Retractable Probe Assembly) min. 2 5 3 max. 253 cm (99.9") - for all probe connections

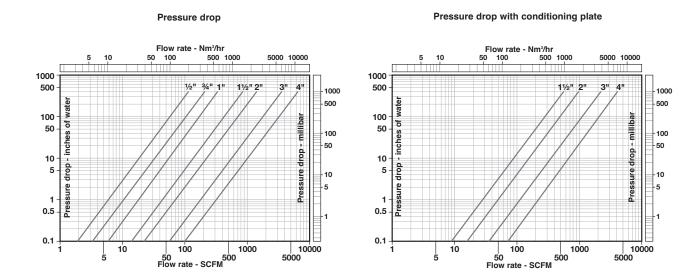
complete order code for Thermatel® Enhanced Model TA2 mass flow insertion probe

X = product with a specific customer requirement



		Length (L)		L1		Height to	Overall F	leight (B)
Code	Size	With Flow Conditioning mm (inches)	Without Flow Conditioning mm (inches)	With Flow Conditioning mm (inches)	Without Flow Conditioning mm (inches)	Centerline (A) mm (inches)	NPT-M mm (inches)	Flange mm (inches)
0	1/2"	203 (8) ^①	_	127 (5) ^①	_	203 (8.0)	214 (8.4)	248 (9.7)
1	3/4"	286 (11.25) ^①	_	191 (7.5) ^①	_	203 (8.0)	217 (8.5)	251 (9.9)
2	1"	381 (15) ^①	_	254 (10) ^①	_	203 (8.0)	220 (8.7)	257 (10.1)
3	11/2"	495 (19.5)	191 (7.5)	305 (12)	95 (3.75)	211 (8.3)	235 (9.3)	274 (10.8)
4	2"	660 (26)	191 (7.5)	406 (16)	95 (3.75)	241 (9.5)	272 (10.7)	318 (12.5)
5	3"	991 (39)	254 (10)	610 (24)	127 (5)	241 (9.5)	N/A	337 (13.3)
6	4"	1321 (52)	305 (12)	914 (36)	152 (6)	241 (9.5)	N/A	356 (14.0)

The upstream length in pipe sizes < 1 1/2" dia. is sufficient to create the flow conditioning effect without need for a flow conditioning plate.



Pressure drop is based on air at +20 °C (+70 °F) and 1 atmosphere (density = 1,2 kg/m³ or 0.075 lb/ft³). For other gases, pressure or temperatures, estimate pressure drop by multiplying value from chart by actual density in kg/m³ (at operating conditions) divided by 1,2.

2. Order code for Thermatel® Enhanced Model TA2 sensor with flow body

BASIC MODEL NUMBER FT Thermatel® TA2 sensor with mass flow body MATERIALS OF CONSTRUCTION 316/316L (1.4401/1.4404) stainless steel body and sensor Carbon steel body / stainless steel sensor THREADED FLOW BODY - ø size and connection 1/2" NPT-M NPT-M 1 3/4" 2 1 1" NPT-M 3 1 11/2" NPT-M 4 1 2" NPT-M FLANGED FLOW BODY - ø size and connection 150 lbs ANSI RF 0 3 1/2" 3 3/4" 150 lbs ANSI RF 2 3 1" 150 lbs ANSI RF 3 3 11/2" 150 lbs ANSI RF 4 3 2" 150 lbs ANSI RF 5 3 3" 150 lbs ANSI RF 4" 150 lbs ANSI RF 6 3 FLOW CONDITIONING PLATE В Stainless steel flow conditioning plate - For flow body sizes $\geq 1^{1/2}$ " complete order code for Thermatel® Enhanced Model TA2 sensor with flow TFT 0 0 0 body X = product with a specific customer requirement

3. Order code for connecting cable remote mount Thermatel® Enhanced Model TA2 mass flow meter

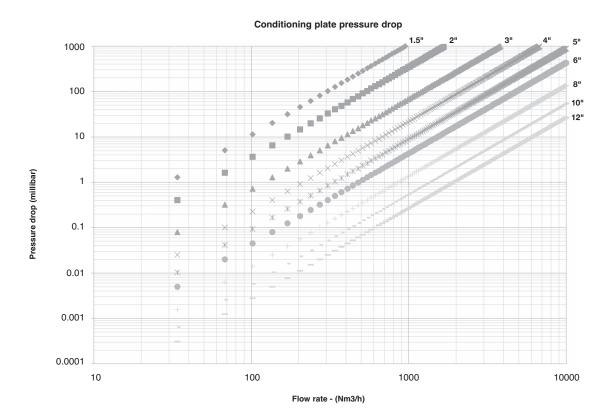
0 3 7 - 3 3 1 4	Connecting cable for non-hazardous area - 8 wire shielded instrument cable (max 45 m)			
0 3 7 - 3 3 2 0	Connecting cable for non-hazardous area - 10 wire shielded instrument cable (max 150 m)			
0 0 9 - 8 2 7 0	Connecting cable for ATEX flameproof enclosure - 8 wire shielded instrument cable (max 150 m)			
	CABLE LENGTH - specify per m (3.28 ft) increment			
	0 0 3 min 3 m (9.84 ft) length			
	0 4 5 max 45 m (148 ft) length (for 037-3314-xxx cable)			
	1 5 0 max 150 m (492 ft) length (for 037-3320-xxx and 009-8270-xxx cable)			
0 -	complete order code for connecting cable			

SELECTION DATA

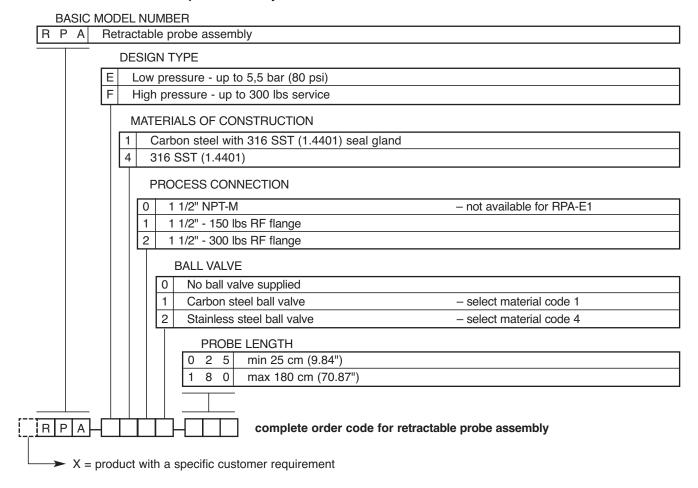
4. Order code for flow conditioning plate for use with insertion probes

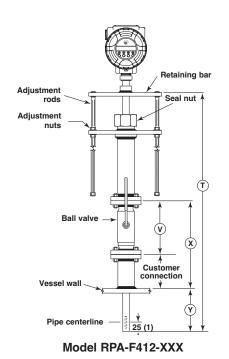
Part Number	Description
004-8986-001	4" 316 stainless steel
004-8986-002	4" carbon steel
004-8986-003	4" PVC
004-8986-004	5" 316 stainless steel
004-8986-005	5" carbon steel
004-8986-006	5" PVC
004-8986-007	6" 316 stainless steel
004-8986-008	6" carbon steel
004-8986-009	6" PVC

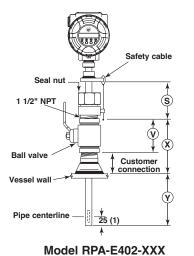
Part Number	Description
004-8986-010	8" 316 stainless steel
004-8986-011	8" carbon steel
004-8986-012	8" PVC
004-8986-013	10" 316 stainless steel
004-8986-014	10" carbon steel
004-8986-015	10" PVC
004-8986-016	12" 316 stainless steel
004-8986-017	12" carbon steel
004-8986-018	12" PVC



5. Order code for retractable probe assembly







S Dimension	
Threaded connection	102 (4.00)
Flanged connection	127 (5.00)

Ball Valve Dimensions*	
Size	V
1½" NPT	112 (4.4)
1½" 150# flange	165 (6.5)
1½" 300# flange	191 (7.5)

^{*}Dimension of ball valve if supplied by the factory.

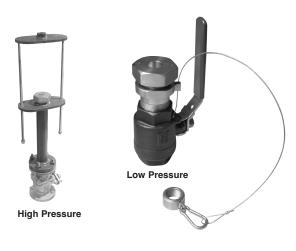
minimum probe length: S + X + Y

minimum probe length: T = 2 (X + Y)

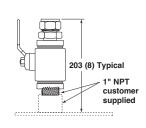
High Pressure RPA

60 (900) 55 (800) Pressure bar (psi) 50 (700) 40 (600) 35 (500) 30 (400) 20 (300) 15 (200) 7 (100) ō 40 200 95 150 (100)(200)(300) (400)Temperature °C (°F) 150 lb. flange Threaded or 300 lb. flange

Retractable probe assembly



6. Order code for valve with compression fitting





1" NPT ball valve in 316 SST with compression fitting (TFE ferrules) order code: **089-5218-001**

TRANSMITTER SPECIFICATIONS

ELECTRONICS SPECIFICATIONS

Description		Specification	
Power supply		15 – 30 V DC 100 – 264 V AC, 50-60 Hz	
Power consumption	1	DC = 9 W max - AC = 20 VA max	
Output		4-20 mA with HART®, FOUNDATION fieldbus™ H1	
Analog Output	Active	4-20 mA isolated (3,8 – 20,5 mA useable as per NAMUR NE 43) - max 1000 Ω loop resistance	
	Passive	4-20 mA isolated (3,8 – 20,5 mA useable as per NAMUR NE 43) - max loop resistance depending power supply	
Resolution	Analog	0,01 mA	
nesolution	Display	0,01 Nm/s	
Calibration		Pre-calibrated from factory - ISO 17025 and NIST traceable	
Damping		Adjustable 0-15 s time constant	
Diagnostic Alarm		Adjustable 3,6 mA, 22 mA or Hold last output	
User Interface		HART [®] communicator, AMS [®] or PACT _{ware} ™, FOUNDATION fieldbus™ and/or 4-button keypad	
Pulse Output		Active connection – 24 V DC Power, 150 mA Passive connection – 2,5 to 60 V DC Power, 1,5 A	
Alarm Output		Active connection – 24 V DC Power, 100 mA Passive connection – 2,5 to 60 V DC Power, 1 A	
Display		2-line x 16-character backlit LCD	
Displayed values		Flow (eg. Nm³/h, Nl/h) and/or mass flow (eg. kg/h) and/or temperature (°C/°F) and/or loop current (mA) and/or totalized flow (eg. Nm³/h, Nl/h)	
Menu Language		English, French, German, Spanish, Russian	
Housing Material		IP 66, Aluminium A 356 (< 0,2 % copper) dual compartment	
Approvals		ATEX II 2 G Ex d IIC T6 Gb, flameproof enclosure ATEX II 1/2 G Ex d +ib / d [ib] IIC T4 Ga/Gb, flameproof enclosure IEC Ex d IIC T6 Gb, flameproof enclosure Temperature class decreases for process temperatures above +55 °C (+130 °F) Other approvals are available, consult factory for more details	
SIL (Safety Integrity Level)		Functional safety to SIL1 as 1001 / SIL2 as 1002 in accordance to IEC 61508 – SFF: 88,3 %. Full FMEDA report and declaration sheets available at request	
Shock/Vibration Cla	ISS	ANSI/ISA-S71.03 Class SA1 (Shock), ANSI/ISA-S71.03 Class VC2 (Vibration)	
Net weight		3,3 kg (7.3 lbs) – electronics with 25 cm threaded probe	
<u> </u>	ITK version	5.2	
Foundation Fieldbus™ specifications	H1 device class	Link Master (LAS) – selectable ON/OFF	
	Function blocks	1 x RB, 5 x AI, 1 x IT, 1 x TB and 1 x PID	
	Execution time	AI = 15 ms, PID = 20 ms, IT = 30 ms	
	Quiescent current draw	15 mA	
	DD/CFF files	Available at www.fieldbus.org	
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PERFORMANCE

Description		Specification	
Turn down ratio		100:1 typical (depending upon calibration)	
Flow range	Max	0,05 - 275 Nm/s (10 - 54,000 SFPM) reference of air at STP conditions	
	Min	0,05 - 2,5 Nm/s (10 - 500 SFPM) reference of air at STP conditions	
Linearity		Included in flow accuracy	
Accuracy	Flow	± 1 % of reading + 0,5 % of calibrated full scale	
	Temperature	± 1 °C (2 °F)	
Repeatability		± 0,5 % of reading	
Response time		Time constant of 1 to 3 s	
Remote electronics		Max 45 m or 150 m, depending on cable used	
Ambient temperature		-40 °C to +80 °C (-40 °F to +176 °F) (ATEX up to +55 °C (+130 °F), IEC up to +70 °C (+160 °F)) Display: -30 °C to +80 °C (-22 °F to +176 °F)	
Operating temperatu	re effect	± 0,04 % of reading per °C	
Humidity		0-99 %, non-condensing	
Electromagnetic Compatibility		Meets CE requirements (EN 61326)	

PROBE SPECIFICATIONS

Description	Insertion probe	Sensor with flow body
Materials – wetted parts	316/316L (1.4401/1.4404) or Hastelloy® C (2.4819)	Sensor: 316/316L (1.4401/1.4404) Flow body: stainless steel or carbon steel
Mounting	Threaded, compression fitting, ANSI-EN (DIN) flanged or with Retractable probe assembly	Threaded or flanged
Probe length	From 7 cm up to 253 cm (2.6" up to 99.9")	Flow body sizes from 1/2" up to 4"
Max process temperature	Integral electronics: -45 °C up to +120 °C (-50 °F up to +250 °F) -45 °C up to +200 °C (-50 °F up to +400 °F) with 100 mm (4") longer probe serving as heat extension between the electronics and the compression fitting Remote electronics: -45 °C up to +200 °C (-50 °F up to +400 °F)	
Max pressure rating	103 bar @ +20 °C (1500 psi @ +70 °F) 94,8 bar @ +200 °C (1375 psi @ +400 °F) – direct 75,9 bar @ +200 °C (1100 psi @ +400 °F) – with fl	insertion low body



QUALITY ASSURANCE - ISO 9001:2008

THE QUALITY ASSURANCE SYSTEM IN PLACE AT MAGNETROL GUARANTEES THE HIGHEST LEVEL OF QUALITY DURING THE DESIGN, THE CONSTRUCTION AND THE SERVICE OF CONTROLS.

OUR QUALITY ASSURANCE SYSTEM IS APPROVED AND CERTIFIED TO ISO 9001:2008 AND OUR TOTAL COMPANY IS COMMITTED TO PROVIDING FULL CUSTOMER SATISFACTION BOTH IN QUALITY PRODUCTS AND QUALITY SERVICE.

PRODUCT WARRANTY

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PRODUCTS.



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UNDER RESERVE OF MODIFICATIONS

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