A Higher Level of Performance



User Manual

Centurion Guided Radar CGR Series



For more information, please visit > www.hawkmeasure.com



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Principle of Operation

Guided-wave technology sends the radar pulse down a probe to measure either liquids, solids or a low dieletric to high dieletric Interface level.

The pulse hits the surface and / or Interface and is reflected back up the probe to the sensor, where the transit time is translated into a distance using time of fight and time expansion.

The amplitude of the reflection depends on the dielectric constant of the product.

Function

The HAWK range of Guided Radar products are ideal for the measurement of liquids, sludge, powders and granules to a range of 18.5m for level and interface. This technology is not affected by pressure, temperature, viscosity, vacuum, foam, dust, changes in dielectric constant or coating of the probe.

Primary Areas of Application

- Chemicals
- Petrochemicals
- Cement
- Pharmaceutical

· Oil & Gas

· Food & Beverages

- Building Aggregates
 Pulp & Paper
- Mining / Minerals
 Wa
 - Wastewater

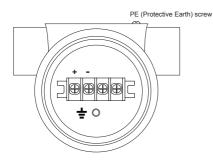
Features

- Explosion proof housing option
- IECEx Ex d [ia] ia IIC T6...T2 Gb Ga
- IECEx Ex ia tb [ia Da] IIIC T85C...T255°C Da Db Tamb 60°C
- · Safety rating to Sil2, SIL3 (multi channel)
- Interface Level measurement option
- Up to 18.5m (60ft 8in) range
- Very short minimum range (150mm, 6")
- · Simple setup

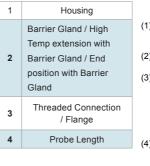
- Auto-Calibration to any dielectric \geq 1.5
- · Adjustable Sensitivity
- Precise & continuous accuracy
- 2 wire loop
- 4-20mA, HART 7
- Protection class IP66, NEMA 4x
- Measures extremely low dielectric (1.5)
- · Programmable fail safe mode

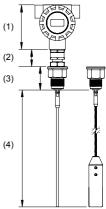


Wiring Terminal Compartment

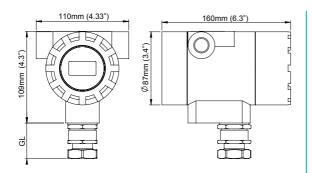


Dimensions - Reference





Dimensions Housing + Barrier Gland

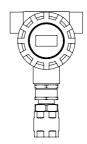


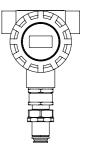
Barrier Gland Length (GL)						
Process Temperature	erature Approval GL		GL			
Option*	Option*	mm	in			
1	XX, 1D, 2D, 2A	55	2.2			
3	XX, 1D, 2D, 2A	105	4.1			
4, 5, 6	XX, 1D, 2D, 2A	145	5.7			

*Consult Part Numbering / Specifications for technical information

Housing with Process Temperature option '2'. Visual reference only.

Approval Option 1D Approval Option XX







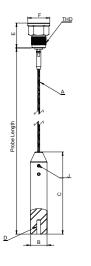


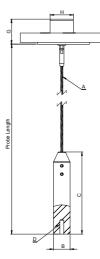
Dimensions - Probe Variants

A04 / A06 / A08 / J04 / J06 / J08

Threaded

Welded Flange

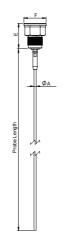


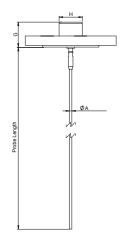


Threaded

B04 / B06 / B08 / K04 / K06 / K08

Welded Flange





	Probe / Cable Dimensions													
	THD A BSP or NPT	A B		с	E	E	F	D Internal Threads	J (Tightening Torque = 20Nm)					
Туре	in.	mm	in.	mm	in.	mm	in.	mm	in.	mm	in.	(A04, A06, A08 only)	Set Screw	Hex Key Size
A04, B04, J04, K04	3/4	4	0.16	22	0.9	120	4.7	45	1.8	40	1.6	M10x1.25, 24mm deep	3x M8x1.25x12	4mm
A06, B06, J06, K06	1	6	0.24	28	1.1	150	5.9	45	1.8	40	1.6	M10x1.25, 24mm deep	3x M8x1.25x12	4mm
A08, B08, J08, K08	1-1/2	8	0.31	36	1.4	200	7.8	72	2.8	64	2.5	M10x1.25, 24mm deep	3x M10x1.5x18	5mm
	Welded Flange		G	ł	1									
		mm	in.	mm	in.									
A04, B04, J04, K04		45	1.8	42	1.6									
A08, B08, J04, K04		72	2.8	70	2.7									

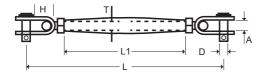




Cable Weight Tank Fastening Kit

The tank fastening kit (CGR-A0X-WL-SS) includes 2 eye bolts and 1 adjustable rigging lock.

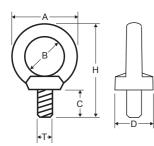
Rigging Lock



Dimensions					
T (thread)	M12				
А	14mm (0.55")				
D	12mm (0.47")				
н	25mm (0.98")				
L	252mm (9.9")				
L1	150mm (5.9")				

Recommended Working Load	983kg (1.05 ton)
Total Deformation Load	3750kg (4.13 ton)
Weight	576g (1.27lb)

Eye Bolt



Dimensions						
T (thread) M10						
Α	40mm (1.57")					
в	25mm (0.98")					
С	21mm (0.82")					
D	20mm (0.79")					
н	63mm (2.48")					

Recommended Working Load	675kg (0.74 ton)
Total Deformation Load	2600kg (2.87 ton)
Weight	60g (0.13lb)

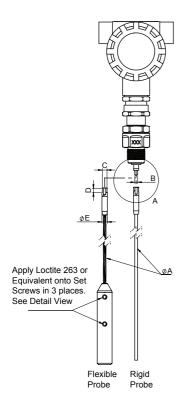


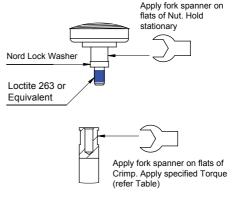
Detached Probe Assembly

Centurion Guided Radar

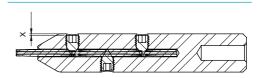


Instructions for Assembling Detached Probe





Rope Weight



Note: Only Probes supplied by HAWK can be fitted in situ. Mounting of any other probe voids Hazardous Location Approval

Probe	Ø A(mm)	B(mm)	C(mm)	D(mm)	Ø E(mm)	T. Torque
J04, K04	4	M4	7	6	8	5 Nm
J06, K06	6	M6	10	6	11	10 Nm
J08, K08	8	M10	15	10	16	20 Nm

Set Screws on Rope Weight							
Probe	Set Screw	Length	X	Torque			
J04, K04	3XM8X1.25	12mm	1mm	20 Nm			
J06, K06	3XM8X1.25	12mm	3mm	20 Nm			
J08, K08	3XM10X1.5	18mm	3mm	20 Nm			



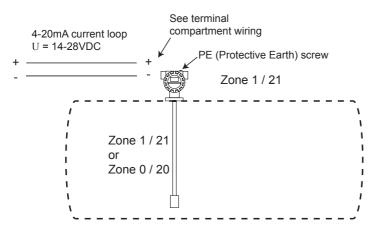


Safety Instructions

For installation requirements for Hazardous Locations please refer to appropriate Safety Instruction document located at:

http://www.hawkmeasure.com/productdetail.asp?id=57

CGR2 Series Wiring in Hazardous Locations



NOTE: (Ref Safety Instructions Sect 10a)

Application of supply voltages above 28VDC will cause damage to the equipment.

Voltages less than the U_m will not invalidate the type of protection.

SIL Safety Instructions

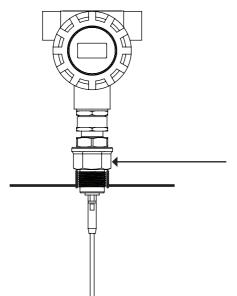
Please consult SIL User & Safety Manual for critical information regarding setup & commissioning of SIL installations.





Mounting - Instruction for Rotating the Housing

There are specific rotation points which should be used while mounting the unit into place. The Housing Compartment should never be used to rotate the device during mounting. For rotating the housing after installation see 'Rotating the Enclosure' section.



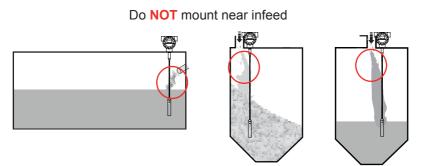
When Installing the CGR unit, use spanner or wrench ONLY at Process Fitting as indicated.



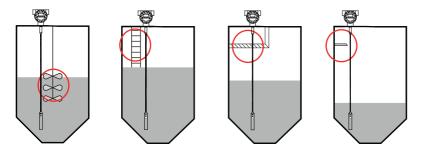
Installation Guide Centurion Guided Radar



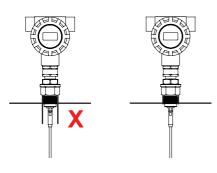
Placement Requirements



Do NOT mount over or adjacent to any obstacles



Nozzle / Socket Mounting



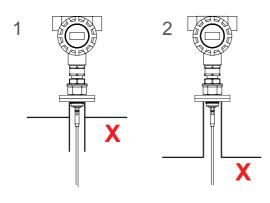
Nozzle / Socket should not protrude into vessel



Installation Guide Centurion Guided Radar



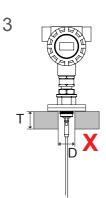
Stand Pipe / Flanged Mounting



1. Stand pipes protruding into vessel may cause signal interference. Digitisation and / or Blanking Distance must be adjusted to avoid measurement issues

2. Long / narrow stand pipes may cause signal interference. Digitisation and / or Blanking Distance must be adjusted to avoid measurement issues

3. Roof Thickness (T) should not exceed Diameter (D) of cut away. Digitisation and / or Blanking Distance must be adjusted to avoid measurement issues







Mounting - Conductive Vessel

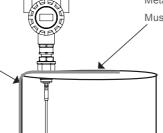
Unit performance is most optimized when there is a ground reference between the mounting (metal flange or thread) and the vessel. Metallic or metal reinforced vessels are ideal.

Mounting - Non Conductive Vessel

A non conductive vessel will require a conductive metal strip or equivalent connected to the metal flange or thread and running along side the vessel for at least the Probe insertion length. A conductive metal sheet (min 0.5m (8") should also be mounted on the roof and be in contact with metal thread or flange.

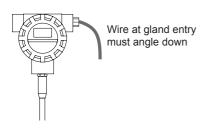
If a seal / gasket is used between the flange and the vessel ensure non coated / painted bolts are used to create ground reference with vessel.

Metallic strip connected to flange / mounting thread and running along side of non-metallic vessel



Metal Sheet (min 0.5m (8") Must contact with metal thread / flange

Gland Entry Wiring

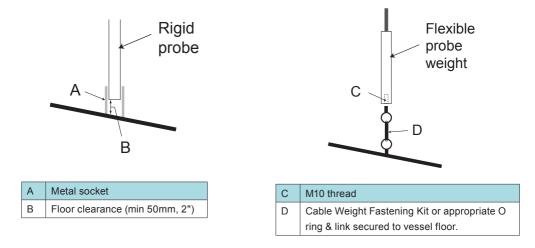






Securing The End of The Probe

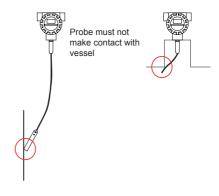
- · Securing the end of rigid probes is not required unless there is risk of excessive lateral forces.
- Securing flexible cable weight via M10 thread on base of weight is recommended to prevent movement.



Flexible Probe Movement

- Avoid mounting adjacent to internal structures (eg ladders, walkways). The cable must not make contact with any part of the vessel
- Take into consideration that material forces may push probe laterally. Secure Cable Weight if required.









Adjusting Probe Length

Rigid Probes

Cut rigid probes to appropriate length. After adjustment, you must change the 'ProbeLength' Parameter in 'Advanced' menu to represent the new length (password 222).

Flexible Probes

- (a) Mark the point at which the flexible cable enters the cable weight.
- (b) Release the cable weight grub screws with hex key.
- (c) Measure and note the length of cable concealed within cable weight.
- (d) Cut cable noting the length of cable must include the concealed length above.
- (e) Re-insert the cable into the weight and tighten grub screws to tightening Torque of 20Nm. Use loctite 243 or equivalent on grub screws to secure once completed.
- (f) Adjust ProbeCalibr Parameter in 'Advanced' menu to represent new length (password 222).





Rotating Ex d Rated Enclosures (page 1 of 2)

The Ex d gland which couples the sensing probe to the flameproof enclosure provides a critical sealing function for the enclosure. Internal wires are passed through this gland and the high integrity seal. This gland incorporates a Union Joint which is designed to rotate.

However, this rotation is limited to one-time adjustment of Display orientation after installation on site, as shown below:

ONLY one 36mm spanner applied to the Hex of Union Joint to rotate enclosure to desired orientation as allowed. DO NOT hold the enclosure during this procedure.



As Installed, but LCD display not visible.



Rotation at Union Joint Max 360° allowable one-time rotation in either direction.



Desired Orientation.

Rotation beyond these strict limits can damage the internal cables Ensure Enclosure follows the spanner rotation and assembly integrity is not compromised



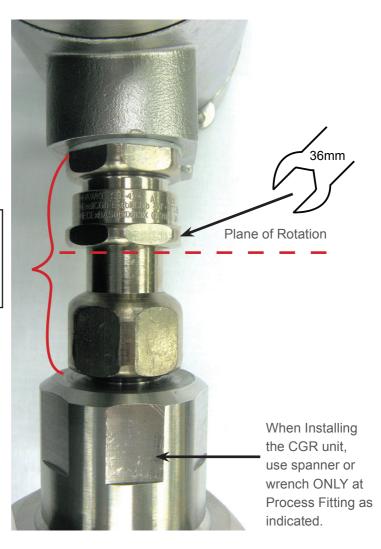
Hardware Adjustment Centurion Guided Radar



Rotating Ex d Rated Enclosures (page 2 of 2)

This is a Sealed Threaded Joint.

It must NOT be loosened or broken



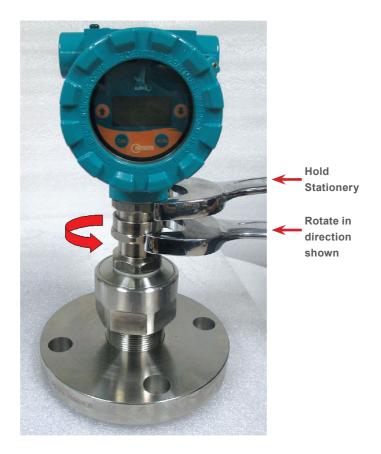




Inspecting Ex d Rated Enclosures

Ensure all unused cable entries are sealed off by certified blanking plug as instructed in Putting In Service (Section 5, c).

- a) All cable glands should be secured and tightened to seal on cables
- b) After orientating the enclosure in the desired direction, if the enclosure wobbles or is felt loose, tighten the union joint by using 36mm spanner while holding the enclosure in the correct orientation as shown:







Rotating non Ex d Rated Enclosures (page 1 of 2)

The gland which couples the sensing probe to the enclosure provides a critical sealing function for the enclosure. Internal wires are passed through this gland and the high integrity seal. This gland incorporates a Union Joint which is designed to rotate.

However, this rotation is limited to one-time adjustment of Display orientation after installation on site, as shown below:

ONLY one 36mm spanner applied to the Hex of Union Joint to rotate enclosure to desired orientation as allowed. DO NOT hold the enclosure during this procedure.



As Installed, but LCD display not visible.



Rotation at Union Joint Max 360° allowable one-time rotation in either direction.



Desired Orientation.

Rotation beyond these strict limits can damage the internal cables Ensure Enclosure follows the spanner rotation and assembly integrity is not compromised



Hardware Adjustment Centurion Guided Radar

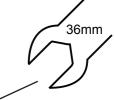


Rotating non Ex d Rated Enclosures (page 2 of 2)



It must NOT be loosened or broken.





Plane of Rotation

When Installing the CGR unit, use spanner or wrench ONLY at Process Fitting as indicated.





Forces On The Probe

Tensile forces are heavily dependent on the viscosity and abrasive characteristics of the product in the vessel. Ensure tensile loading is appropriate for the selected cable as well as the silo cover and mounting structure. In critical cases it is better to select the larger flexible cable (8mm).

Probe Type	Tensile Load
A04 / J04 (4mm flexible cable @ 20°C, 68°F)	0.5 Ton
A06 / J06 (6mm flexible cable @ 20°C, 68°F)	1.0 Ton
A08 / J08 (8mm flexible cable @ 20°C, 68°F)	4.0 Ton

Lateral forces can exist due to movement and gradual flow of the product in the vessel, particularly with powder and granular materials.

These forces can cause stress and strain on the probe, as well as the process fitting and mounting hardware. Ensure that lateral forces are minimized by following the installation guidelines and Placement Requirements.

Probe Type	Lateral Load
B04 / K04 (4mm rigid probe @ 20°C)	1 Nm
B06 / K06 (6mm rigid probe @ 20°C)	3 Nm
B08 / K08 (8mm rigid probe @ 20°C)	8 Nm



Powering The Unit For The First Time

Centurion Guided Radar



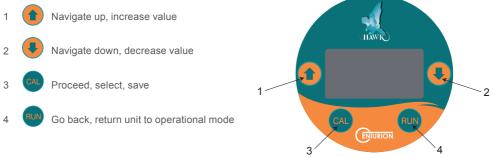
Installation should only be performed by suitably qualified personnel.

- A. Confirm mounting is within recommended specifications.
- B. Check the selected unit matches the required application specifications.
 For Hazardous Locations see appropriate safety instructions available at http://www.hawkmeasure.com
- C. Check the wiring is correct and all connections are secure.
- D. Apply power to the unit.

When power is applied the unit will start its normal load sequence. The following messages will cycle on the display.

Hawk CGR Series Serial Number Software Revision

Menu Navigation





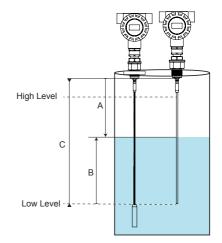


HAWK

Displayed Measurements - Level

Measured Span Reference

Α	Distance - measured from base of thread or
	bottom of flange to material level
В	Level - measured from Low level to material level
С	% Level - proportional percentage of measured
	level based on Low and High level setting



Displayed Measurements - Interface¹

Measured Span Reference

A	Distance - measured from base of thread or bottom of flange to material level			Π	
В	Level - measured from Low level to material level			Ĵ	
С	% Level - proportional percentage of measured level based on Low and High level setting				
	·	Level · · · · · · · · · · · · · · · · · · ·		BE	Level 1 Level 2 B
	Lov	v Level · 🛓	 		1.

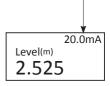
(1)Interface mode is only available with the Interface communications option (see Part Numbers)



Displayed Diagnostics

While pressing the arrow buttons the top corner of the display cycles through various unit diagnostics

mA	Simulated current output in mA	
Normal	Unit operating normally	
Failed Unit in failsafe conditions		
Recover	Unit searching for level / attempting to amplify signal	
(1) _{Level - 1}	Upper Material Level measurement	
(1) _{Level - 2}	Lower Material Level measurement	
(2) SILEnable	SIL mode enabled (SIL2 units only)	
(2) SILDsable	SIL mode disabled (SIL2 units only)	



(1) Interface mode is only available with the Interface communications option (see Part Numbers)
 (2) SIL2 rated units only (see Part Numbers)



Software Parameters

Centurion Guided Radar



Setup Menu

Main Menu

Parameter	Description	Options
Display Mode	Select default Display mode	Volume ⁽²⁾ Level %Level Distance
Display Unit	Adjust displayed measurement unit	Centimeters Metres Feet Inches
Low Level	Set Low Level (4mA) distance	Adjustable
Hi Level	Set High Level (20mA) distance	Adjustable
Damping	Adjust output response time & smoothness	Adjustable
Tracking	Program application Fill and Empty speeds. InstaTrack is a special mode which we respond immediately to any detected reflection. 'Test' Mode adjusts unit function to be suitable for bench testing and demonstration. The unit will track nearest detected reflection regardless of size.	 Fast Medium Slow InstaTrack Test
Dielectric	Applies a pre-set value to Sensitivity based on selected Dielectric Constant range of material. For Interface units this should be the Upper Layer.	• <2 • <5 • <10 • <20 • <40 • <80 • >80
Fail Mode	Set Analogue failsafe output	3.80mA > 20.20mA LastKnown 4mA 20.00mA > 21.50mA
Fail Time	Set time delay for FailSafe condition (in seconds)	Adjustable
Digitize	The 'Digitize' function is an automatic setup routine used to eliminate false reflections. See 'Digize Function' for further information.	• Yes • No • Disable

(1) See 'Measured Range Reference' on next page

(2) Volume activation requires GosHawk. See dedicated CGR GosHawk manual.





Digitize Function

The 'Digitize' function is an automatic setup routine to create a digital map of false echoes generated by problems such as non-recommended mounting.

The function should be performed after physical installation to the application.

During the process the unit will prompt a measured distance (this must be either the material level if material is touching the probe, or end of probe of the vessel is empty. For **Interface** model type it must be the Upper Layer). The distance is adjustable if the displayed distance is not correct.

Ensure the value is not greater than the distance to the material level.

For best results follow this routine:

1) Ensure the unit is mounted according to mounting specifications and requirements.

2) Ensure the material to be measured is in contact with the actively measured part of the probe.

3) Select Dielectric pre-set value of most similar to material to be measured. For **Interface** model type it must be the Upper Layer).

4) Run Digitize routine. Confirm displayed distance is either material level.

Measured Range Reference

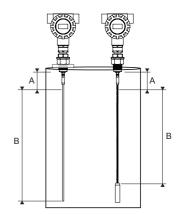
А	Blanking (non-measurable zone)
В	Measurable Span (blanking to top of cable weight or end of
	rigid probe).
	High level must be = to or > than Blanking

Minimum Recomended Range

Probe	Distance
Variant	
A04 / J04	150mm (6")
A06 / J06	150mm (6")
A08 / J08	150mm (6")
B04 / K04	150mm (6")
B06 / K06	150mm (6")
B08 / K08	150mm (6")

Maximum Range

Probe	Distance
Variant	
A04 / J04	18.5m (60ft 8in)
A06 / J06	18.5m (60ft 8in)
A08 / J08	18.5m (60ft 8in)
B04 / K04	4m (13ft 1in)
B06 / K06	4m (13ft 1in)
B08 / K08	4m (13ft 1in)





Centurion Guided Radar



HAWK

Advanced Menu

Main Menu Setup ▶ Advanced Autoset

Parameter	Description	Options
Comms	Adjust communication protocol settings. The default ID is 0, and the default baud rate is 1200.	Device IDBaud Rate
Sensitivity	Manual adjustment of Sensitivity. Dieletric selection automatically sets this value to defaults based on the Dieletric selection. Sensitivity is the primary adjustment for the unit's ability to detect media. A higher value is used for lower Dk materials or more difficult applications.	• 0-100
Blanking	Blanking is a non-measurable zone. This can be increased to 'Blank' out high level false echoes caused by mounting	Adjustable <pre><150mm (6") is not recommended</pre>
Analog	Adjust Analog output. Switch from 4-20mA to 20-4mA Fine tune both 4mA current and 20mA current reading Park (Lock) Current to 4, 8 or 12mA.	 4-20 20-4 4mA tuning 20mA tuning Park 4mA Park 8mA Park 12mA
Interface ⁽¹⁾	Enable / Disable Interface measurement mode. See 'Interface Mode' for more information	Enable / Disable
Factry Reset	Restore all parameters to factory default.	• Yes • No
Device Info	Display device information	
Lock Code	Enable / Disable lock code. If enabled, select lock code number.	• Enable / Disable
ProbeCalibr	If physical length of probe is adjusted you must run this routine for the system to re-detect the probe end. Nothing should be touching the probe when commencing this function.	 Adjustable Password protected (222)
ProbeFault	Probe Fault will activate Failsafe in the event of a missing Probe	• Enable / Disable
Dist Calibr	Calibrate distance correction factor. Some applications or environments can affect time of flight signal travel affecting the measured distance reading. This function allows the detected distance to be adjusted to suit the application.	• Adjustable

(1) Interface mode is only available with the Interface communications option (see Part Numbers)



SIL Commission Menu

Main Menu SILCommision Setup Advanced







Interface Mode Setup

Interface mode is only avaiable with the Interface communications option (see Part Numbers).

The Interface mode is designed to measure applications with low to high dielectric constant layers.

The transmited signal relfects off the Upper Layer and continues through the Interface and reflects from the Lower Layer.

The unit provides a level reading for both the Upper and Lower Layers available via HART. The Lower Layer will always be transmitted to the 4-20mA output.

When Interface mode is Enabled, the following parameters are adjustable.

Parameter	Description	Options
DK Comp	Set dielectric of interface layer. This adjusts the velocity compensation for the transmitted signal as it passes through the interface. Default 2.22	• 0-100
IFace Width	Set water reading (level 2) offset in the event of a merged echo. A merged echo will occur if the interface is too thin to produce a separate echo. The offset is measured from the end of the merged echo backwards. Default 150mm (0.5ft) <i>Note: This is an advanced setting and should not be adjusted without expert knowledge</i>	• Adjustable
IFace Size	Sets the echo size (in signal voltage) to dictate whether an echo is from the Interface or Level.	• 0-2.49
	If the echo is larger than the value the unit will assume no Interface is present and will set Level 1 reading to be the same as Level 2 reading.	
	If the echo is smaller it will assume there is only an Interface layer measurable and will set Level 2 to end of probe measurement. Default 2.34	
	Note: This is an advanced setting and should not be adjusted without expert knowledge	





Commissioning

Parameter	Instruction
1. Set High and Low level	High and Low level distances can be programmed manually or you can run Autoset. Autoset can be used to program the High or Low level based on the material level which is touching the probe when the function is run.
2. Set Tracking Speeds	Tracking speeds can be set to Fast, Medium, Slow and Custom (measured in Displayed Units per hour)
3. Select application Dielectric	Choose closest Dielectric range from the pre-set list. Select lower value if unsure.
3. Run Digitize	Confirm displayed distance is either material level (for Interface applications it must be the Upper Layer) or end of probe if vessel is empty. <u>Ensure the value is not greater than the distance to the material level.</u> See 'Digitize Function' for additional critical information.
4. Add Damping	Increasing Damping value if a smoother response trend is required. This value is automatically set by the Tracking speed.
5. Run unit	Press RUN several times to commence unit operation

For commissioning via PC and GosHawk see dedicated CGR GosHawk Manual.

SIL2 Commissioning

Please consult SIL User & Safety Manual for critical information regarding setup & commissioning of SIL installations.





HART Information / DD

HART Revision 7

DTM/DD files available at <u>http://www.hawkmeasure.com/downloads.asp</u> in 'Drivers' section.

Supported hosts include PRM, Fieldmate and AMS. DD files for the 475 Communicator are available.

HART Variables

Variable	Function	Function (for Interface model type)
Primary	Level	Level 2
Secondary	Unfiltered echo distance	Level 1
Third	Echo signal size	Level 2 echo signal size
Fourth	Temperature	Temperature

HART Universal Command List

Command No.	Function
0	Read unique identifier
1	Read Primary Variable
2	Read current and percent of range
3	Read current and four predefined dynamic variables.
6	Write polling addr
7	Read loop configuration
8	Read Dynamic Variable Classifications
11	Read unique ident. Associated with tag
12	Read message
13	Read Tag, Description, Date
14	Read PV sensor information
15	Read output information
16	Read final assembly number
17	Write message
18	Write Tag, Description, Date
19	Write final assembly number
20	Read Long Tag





HART Common Practice List

Command No.	Function
34	Write Primary Variable Damping Value
35	Write Primary Variable Range Value
36	Set Primary Variable Upper Range Value
37	Set Primary Variable Lower Range Value
38	Reset Configuration Changed Flag
40	Enter/Exit Fixed Primary Variable Current Mode
44	Write Primary Variable Units
45	Trim Primary Variable Current Dac Zero
46	Trim Primary Variable Current Dac Gain
57	Read Unit Tag, Descriptor, Date
58	Write Unit Tag, Descriptor, Date
59	Write Number Of Response Preambles
109	Burst Mode Control
110	Read All Dynamic Variables

Status / Diagnostic Flags

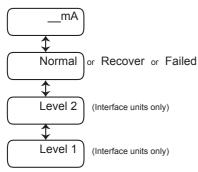
Status / Diagnostic Flags		
Device Malfunction (Fails safe status)		
Configuration Changed		
Cold Start		
Output Current Fixed		
Primary Variable Out of limits		



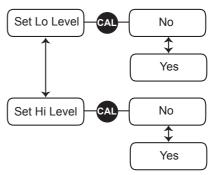
Software Flow Chart Centurion Guided Radar

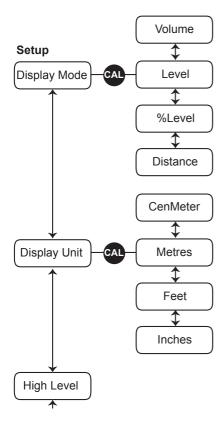




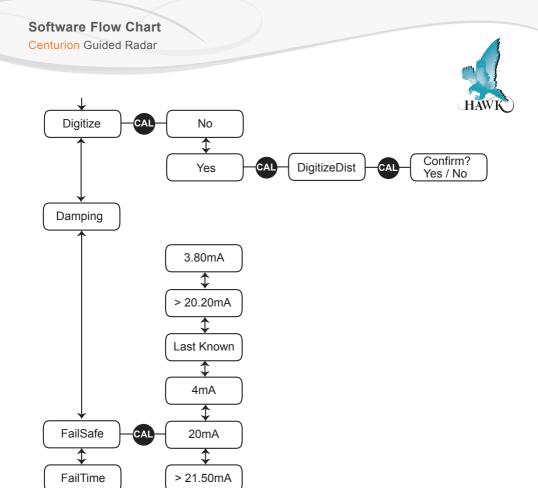


Autoset







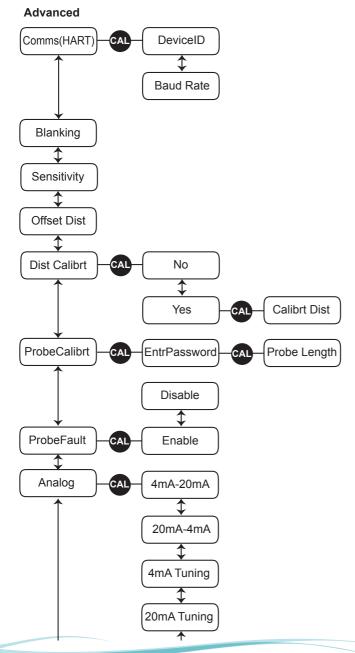




Software Flow Chart

Centurion Guided Radar



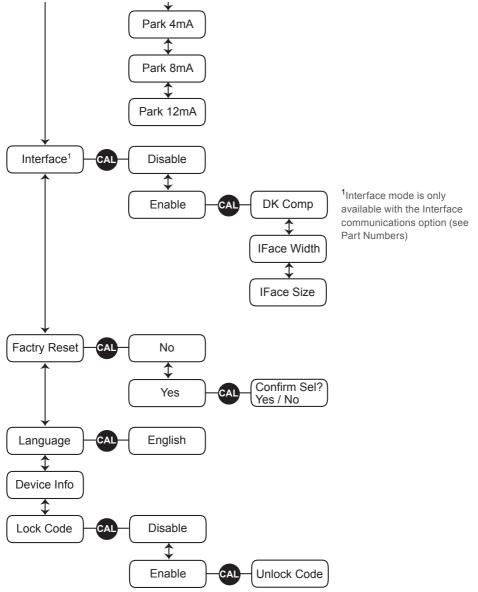




Software Flow Chart

Centurion Guided Radar





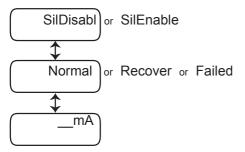


Software Flow Chart - SIL2

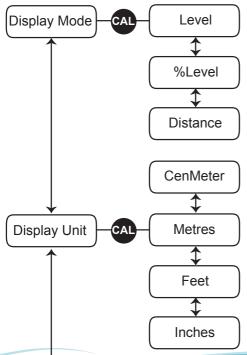
Centurion Guided Radar



Diagnostics



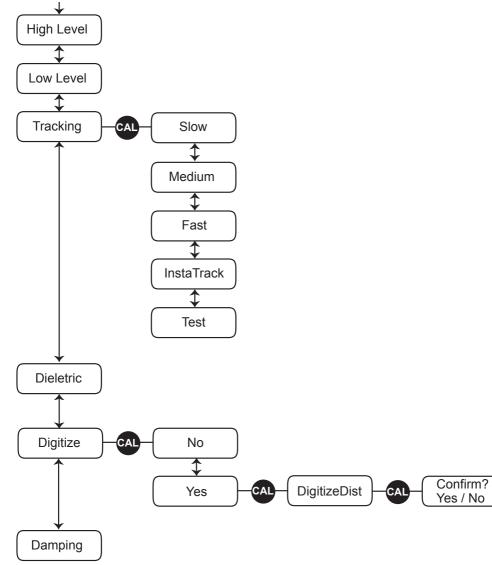
Setup





Centurion Guided Radar



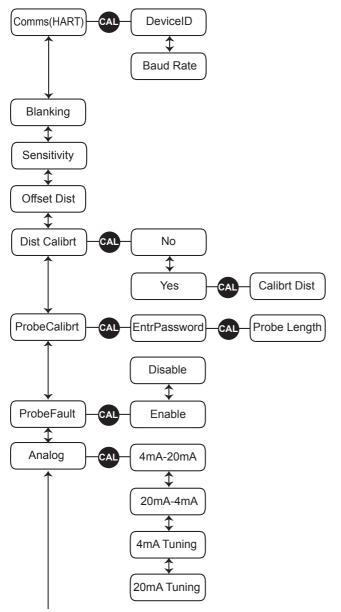




Centurion Guided Radar



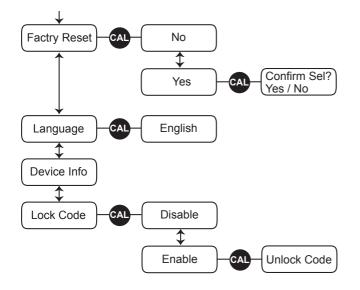
Advanced





Centurion Guided Radar



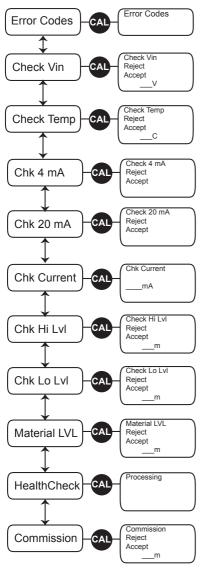




Centurion Guided Radar



SILCommission





Troubleshooting Centurion Guided Radar



Failed codes

Error Code	Туре	Description
Failed 01	Hardware	Pulse transmission error. If unit does not recover contact local representative for repair return
Failed 02	Hardware	Pulse transmission error. If unit does not recover contact local representative for repair return
Failed 03	Hardware	Pulse transmission error. If unit does not recover contact local representative for repair return
Failed 04	Hardware	Probe continuity error. Check probe is present or damanged. If unit does not recover contact local representative for repair return
Failed 05	Software	Memory corruption. Re-run Digitize routine. Perform Factory Reset and re-run Digitize routine. If unit does not recover contact local representative for repair return





General Troubleshooting

Problem	Check					
Diaplay is black	Check incoming power on loop is to specification.					
Display is blank	Check incoming power on loop is continuous.					
Unit continually re-starts	Bench test with new 24V supply.					
	Run Digitize routine. If routine has already been run, Lower Dielectric selection or increase Sensitivity parameter.					
Measurement is non- responsive (material	Check unit status for 'Failsafe'. The unit will go to Failsafe if it cannot detect any reflections. Check the probe element for damage or excessive build up.					
touching probe)	Ensure mounting is correct to specification with good ground reference. Ensure probe is not touching the vessel.					
	Place current meter in line with loop. Ensure the 4-20mA is proportional to level reading based on High and Low level.					
	A) If the unit is indicating full / high					
	Ensure no structure is making contact with the probe. Check for build up bridging between the probe and vessel / nozzle					
	Run Digitize routine while no material is contacting the probe.					
	Set Display Mode to Distance, note the measurement. If distance is near high level use Blanking to eliminate reflection interference. Adjust High level to ensure it is not within the Blanking range.					
Unit is indicating a	B) If the unit is indicating other level					
material level while no	The unit should measure the end of probe while nothing is touching the probe.					
material is present	Run Digitize routine while no material is contacting the probe.					
	Confirm 'Low Level' is set correctly.					
	Ensure no structure is making contact with the probe. Check for excessive build up and clean the probe.					
	Ensure mounting is correct to specification with good ground reference.					
	Place current meter in line with loop. Ensure the 4-20mA is proportional to level reading based on High and Low level. Use 4mA and 20mA tuning to force the output reading to each value to ensure the current control is operating correctly.					
PLC reading does not match reading on	Connect a Multimeter in series with the powered loop. Compare the 'mA' diagnostic on the display with the mA reading on the loop. If these values do not match, disconnect the loop wires and measure the resistance across the loop. This should not exceed specification.					
display	Confirm High Level and Low Level are set to the same values in CGR and control system.					





Troubleshooting (con't)

The material touching the probe may not be generating a large enough reflection in the application conditions.
Ensure unit is mounted as per specifications. Take note of the ground reference requirement. Ensure the probe is not making contact with the vessel.
Use a minimum 2" / 50mm flange to improve signal transmission.
Change unit Tracking to 'Demo' mode to measure closest echo instead of largest. Increase Sensitivity.
Non-hazardous rated units can have the probe length cut to requirement. For flexible probes release the cable weight by undoing grub screws.
After adjusting the probe ensure the new probe length is recorded on site. Update ProbeCalibrt parameter to new length.
Do not adjust the probe of hazardous location rated units.
You will require a HART to PC connector and HAWK GosHawkII software. See CGR GosHawk user manual' for further information.
The digitization process will fail if the unit cannot detect a measurable difference between the largest false reflection and the reflection generated by either the end of probe or the material touching the probe.
Choose a lower Dielectric pre-set and re-run Digitize.
Increase Sensitivity value and re-run Digitize.
Ensure the Digitize distance is not greater than the material level.
Ensure no structure is making contact with the probe. Check for excessive build up and clean the probe.
Ensure mounting is correct to specification with good ground reference.
If Digitize displays a closer distance than the material level / end of probe enter the distance to the correct material level. The unit will automatically eliminate the detected echo and find the correct level.
If Digitize displays a longer distance than the material level the measured material may not be returning a large enough signal. Increase Sensitivity and change Tracking to 'Test' mode. Ensure unit has conforming ground reference.
If Digitize displays a longer distance than the end of the probe length adjust see 'Measurement Accuracy' below or the 'ProbeLength' parameter in 'Advanced' menu if the Probe length has been modified.
Material / Dielectric or environment can create small measurement inaccuracy. Run Dist Calibrt parameter in software to manually adjust measured distance to new value.



Centurion Guided Radar

Centurion Guided Radar System

Model

Т

CGR2 2 wire Centurion Guided Radar

Communication

- 4-20mA with HART н
 - 4-20mA with HART and Interface Level
 - 4-20mA with HART and SIL2

Housing

- Aluminium, Epoxy Painted 316L Stainless Steel 2

- Gland Entry

 1
 1/2" NPT Cable gland entry

 2
 3/4" NPT Cable gland entry

 3
 M20 x 1.5 Cable gland entry

 4
 M25 x 1.5 Cable gland entry

- Probe Type A04 4mm flexible cable A06 6mm flexible cable
- B04 4mm rigid probe B06 6mm rigid probe
- J04 Detached 4mm flexible cable Detached 6mm flexible cable
- J06
- Detached 4mm rigid probe K04
- K06 Detached 6mm rigid probe

Probe variant / materials S

316L

- Mouting

 TN07
 3/4" NPT Thread (316L)

 TB07
 3/4" BSP Thread (316L)

 TN10
 1" NPT Thread (316L)

 TB10
 1" BSP Thread (316L)

 TB10
 1" BSP Thread (316L)
 FXXX¹ Pre-Welded Flange (replace XXX with 3 character Welded Flange Code)

Process O-ring seal / Process Temperature

V4 B1 E1 E3 M1 M4	FKM (Viton) FKM (Viton) NBR EPDM EPDM FFKM (Markez) FFKM (Markez)	(-40°C to +80°C) (-40°C to +80°C) (-40°C to +80°C) (-40°C to +130°C) (-10°C to +80°C) (-10°C to +150°C)	(-40°F to +176°F) (-40°F to +302°F) (-40°F to +176°F) (-40°F to +176°F) (-40°F to +176°F) (-40°F to +176°F) (+14°F to +176°F) (+14°F to +176°F)
		(-10°C to +80°C)	(+14°F to +176°F)
M4	FFKM (Markez)	(-10°C to +150°C)	(+14°F to +302°F)
M5	FFKM (Markez)	(-10°C to +200°C)	(+14°F to +392°F)
M6	FFKM (Markez)	(-5°C to +250°C)	(+23°F to +482°F) (Max Process Pressure 40 bar)
S1	Siliconè	(-40°C to +80°C)	(-40°F to +176°F)
		(

Process Pressure

- 6 bar
- 20 bar 3 40 bar Δ
- 5
 - 100 bar

Approval Standard

- ХX Not Required
- 1D
- IECEX Ex ia/d [ia Ga] IIC T6...T2 Ga/Gb Tamb -40°C to 60°C IECEX Ex ia tb [ia Da] IIIC T85°C...T255°C Da Db Tamb -40°C to 60°C 2D

Probe Length

Specify in cm

CGR2 H 1 3 B04 S TN10 B1 1 XX 200

Probe / Mounting Combination Table

Probe Code	Variant / Materials	Mounting	Flan	Max. Length	
			Min. Size	Max size	
A04 / J04	S	TN07, TB07, FXXX	1", DN25, 25mm	4", DN100, 100mm	1850cm
A06 / J06	S	TN10, TB10	2", DN50, 50mm	4", DN100, 100mm	1850cm
B04 / K04	S	TN07, TB07, FXXX	1", DN25, 25mm	4", DN100, 100mm	400cm
B06 / K06	S	TN10, TB10	2", DN50, 50mm	2", DN50, 50mm 4", DN100, 100mm	

¹See Weld Code selection in Flange Table. ²Hawk Supplied Flanges. End user can use any appropriate flange with suitable hore hole

**Process O-ring seal / Process Temperature dependent

Part Numbering

Centurion Guided Radar

Centurion Guided Radar System



1.5" Threaded Units (mounting option TN15/TB15)

Model CGR2

2 wire Centurion Guided Radar

Communication

- H 4-20mA with HART
 - 4-20mA with HART and Interface Level
 - 4-20mA with HART and SIL2

Housing

Т

L

- 1 Aluminium, Epoxy Painted
- 2 316L Stainless Steel

Gland Entry

- 1 1/2" NPT Cable gland entry
- 2 3/4" NPT Cable gland entry
- 3 M20 x 1.5 Cable gland entry
- 4 M25 x 1.5 Cable gland entry

Probe Type

- A08 8mm flexible cable
- B08 8mm rigid probe
- J08 Detached 8mm flexible cable
- K08 Detached 8mm rigid probe

Probe variant / materials

S 316L

Mounting

- TN15 1.5" NPT Thread (316L)
- TB15 1.5" BSP Thread (316L)
- FXXX¹ Pre-Welded Flange (replace XXX with 3 character Welded Flange Code)

Process O-ring seal / Process Temperature

	Process Pres	ssure	
S3	Silicone	(-40°C to +130°C)	(-40°F to +266°F) (Maximum Process Pressure 6 bar)
S1	Silicone	(-40°C to +80°C)	(-40°F to +176°F)
E3	EPDM	(-40°C to +130°C)	(-40°F to +266°F) (Maximum Process Pressure 6 bar)
E1	EPDM	(-40°C to +80°C)	(-40°F to +176°F)
B1	NBR	(-40°C to +80°C)	(-40°F to +176°F)
V3	FKM (Viton)	(-40°C to +130°C)	(-40°F to +266°F)
V1	FKM (Viton)	(-40°C to +80°C)	(-40°F to +176°F)

Process Pressure

- 1 6 bar (87 psig)
- 3 20 bar (290 psig)
- 4 40 bar (580 psig)

Approval Standard

- XX Not Required
- 1D IECEx Ex ia/d [ia Ga] IIC T6...T2 Ga/Gb Tamb -40°C to 60°C
- 2D IECEx Ex ia tb [ia Da] IIIC T85°C...T255°C Da Db Tamb -40°C to 60°C

Probe Length

Specify in cm

CGR2 H 1 3 B08 S TN15 B1 1 XX 200

Probe / Mounting Combination Table

Probe Code	Variant / Materials	Mounting	Flange Sizes		Max. Length
			Min. Size	Max size	
A08 / J08	S	TN15, TB15, FXXX	2", DN50, 50mm	4", DN100, 100mm	1850cm
B08 / K08	S	TN15, TB15, FXXX	2", DN50, 50mm	4", DN100, 100mm	400cm

See Weld Code selection in Flange Table.

²Hawk Supplied Flanges. End user can use any appropriate flange with suitable bore hole.

**Process O-ring seal / Process Temperature dependent





Mounting Flanges

Threaded Flanges

Model

FLA -	Flange	Size
-------	--------	------

- 1 1" or DN25 or 25mm
- H 1 1/2" or DN40 or 40mm
- 2 2" or DN50 or 50mm
- K 2 1/2" or DN65 or 65mm
- 3 3" or DN80 or 80mm
- L 3 1/2" (ANSI ONLY)
- 4 4" or DN100 or 100mm

Flange Type

- A1 ANSI B16.5 150LB FLANGE
- A3 ANSI B16.5 300LB FLANGE
- A6 ANSI B16.5 600LB FLANGE
- A9 ANSI B16.5 900LB FLANGE
- AA ANSI B16.5 1500LB FLANGE
- AB ANSI B16.5 2500LB FLANGE
- D6 DIN2527 PN6 FLANGE
- D0 DIN2527 PN10 FLANGE
- D1 DIN2527 PN16 FLANGE
- DIN2527 PN25 FLANGE D2
- D4 DIN2527 PN40 FLANGE
- J5 JIS 5K FLANGE
- JO JIS 10K FLANGE
- JIS 16K FLANGE J1
- .12 JIS 20K FLANGE
- J4 JIS 40K FLANGE
- S1 AS 2129 Table D
- S2 AS 2129 Table E
- S3 AS 2129 Table F
- S4 AS 2129 Table H

Material

- SS -

SS SS316L

Thread Type

TB15

TB07 3/4" BSP THDs TB10 1" BSP THDs TB15 1 1/2" BSP THDs TN07 3/4" NPT THDs TN10 1" NPT THDs TN15 1 1/2" NPT THDs

3 3 1/2" (ANSI ONLY) L

Welded Flanges

1

н

2

ĸ

Flange Size

Model F

> Δ 4" or DN100 or 100mm

1" or DN25 or 25mm

2" or DN50 or 50mm

3" or DN80 or 80mm

1 1/2" or DN40 or 40mm

2 1/2" or DN65 or 65mm

Flange Type

- ANSI B16 5 1501 B FLANGE A1
- A3 ANSI B16.5 300LB FLANGE
- A6 ANSI B16.5 600LB FLANGE
- Α9 ANSI B16.5 900LB FLANGE
- AA ANSI B16.5 1500LB FLANGE
- AB ANSI B16.5 2500LB FLANGE
- D6 DIN2527 PN6 FLANGE
- D0 DIN2527 PN10 FLANGE
- D1 DIN2527 PN16 FLANGE
- DIN2527 PN25 FLANGE D2
- D4 DIN2527 PN40 FLANGE
- .15 JIS 5K FLANGE
- .10 JIS 10K FLANGE
- .11 JIS 16K FLANGE
- JIS 20K FLANGE .12
- JIS 40K FLANGE .14
- S1 AS 2129 Table D
- S2 AS 2129 Table E
- AS 2129 Table F **S**3
- S4 AS 2129 Table H

F 2 D4

Accessories

Tank Fastening Kit CGR-A0X-WL-SS

Kit includes:

Qty1 RIGGING-SCR-JAW-JAW-SS-M12 Qty2 EYEBOLT-SS-M10



FLA

2 A1

Specifications Centurion Guided Radar



Electronics

Power

- · 2 wire loop powered
- 24VDC (14 to 28VDC)

Power Consumption

• <500mW @ 24VDC

Analog Output

- 14V @ 0 Ohm
- 19V @ 250 Ohms
- 24V @ 500 Ohms
- · Current park at 4mA, 8mA, 12mA

Communications*

- HART (Revision 7)
- · GosHawkII via HART. Full parameter list

Maximum Range

- · Flexible cable probe:18.5m (60ft 8in)
- · Rigid probe: 4m (13ft 1in)

Minimum Range (Blanking)

• >=150mm (6")

Dielectric Range

• > 1.5

Frequency

• 2.2 GHz

Resolution

- · Analog: 1uA
- · Display: 1.0mm

Accuracy¹

• +/- 3mm

Measurements per second

• 3

Response Time

<1 second (based on application selection)

Sum of non linearity, non repeatability, hysteresis

• Analog +/- 0.02%

Repeatability

• +/- 3mm

Memory

 Non-Volatile (No backup battery required) >10 years data retention

Operating Temperature (Electronics)

-40°C to +80°C (-40 to +176°F)

Display

4 line graphic display (128 x 64 pixels)

Language

English

Configuration

• 4 button (Up, Down, Cal, Run), GosHawkII via HART, HART 7 DD/DTM

Approvals*

- IECEx Zone 0/1, Zone 1 IECEx TSA 14.0037X Ex ia/d [ia Ga] IIC T6...T2 Ga/Gb Ex ia tb [ia Da] IIIC Tamb = -40°C to +60°C IP 66, NEMA 4X (T6 ... T1)
- IECEx Zone 20/21 IECEx TSA 14.0037X T85°C...T255°C Da Db Tamb = -40°C to +60°C IP 66, NEMA 4X

SIL Rating

SIL2

· SIL3 (multi channel)

- Cable Entries
- 1/2" NPT 3/4" NPT
- M20 x 1 5 M25 x 1 5

Enclosure

Type

· Dual Compartment with Glass window

Material

- · Die-cast Copper-Free Aluminum, Epoxy Painted
- 316L Stainless

Cable Entries

- 1/2" NPT
- 3/4" NPT
- M20 x 1.5 • M25 x 1 5

IP Rating

- NEMA 4X
- IP66

*Specifications model dependent. Consult part number listing. ¹Accuracy dielectric & material dependent



Probe

Probe Size / Wetted Materials

- 4mm SS316L rod
- 4mm DIN3055 (7x7 strand) SS316L flexible cable
- 6mm SS316L rod
- 6mm DIN3055 (7x7 strand) SS316L flexible cable
- 8mm SS316L rod
- 8mm DIN3055 (7x7 strand) SS316L flexible cable

Wetted Materials²

- TN07 / TB07 / TN10 / TB10 / Welded Flange¹ SS 316L, PEEK
- TN15 / TB15 / Welded Flange¹ SS 316L, PTFE, GF25

¹ See Probe / Mounting Combination Table for flange types

Probe O-Ring Seals / Process Temperature*

• FKM (Viton) • EPDM • FFKM (Markez)	-40°C to +150°C -40°C to +130°C -10°C to +200°C	(-40°F to +302°F) (-40°F to +266°F) (+14°F to +392°F)
FFKM (Markez) Silicone	-5°C to +250°C -40°C to +80°C	(+23°F to +482°F) (-40°F to +176°F)
SiliconeNBR	-40°C to +130°C -40°C to +80°C	(-40°F to +266°F) (-40°F to +176°F)

Electromagnetic Compatibility



CAN ICES-3(A)/NMB-3(A)

This device complies with Part 15, Subpart B Class A of the FCC Rules. Operation is subject to the following two conditions: (1) This device may not cause harmful interference, and (2) this device must accept any interference received, including interference that may cause undesired operation.

Note: This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to part 15 of the FCC rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment. This equipment generates, uses and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference in which case the user will be required to correct the interference at his own expense.



Process Connections

• 3/4" NPT	• 1" NPT	• 1.5" NPT
------------	----------	------------

•	3/4"	BSP	•	1"	BSP	1.5"	BSF

- Threaded Flange
- Welded Flange

Process Pressure*

• -1 to 100 BAR

Tensile Load (flexible cable probes)

- Probe Type: A04 / J04 0.5 ton
- Probe Type: A06 / J06 1.0 ton
- Probe Type: A08 / J08 4.0 ton

Lateral Load (rigid probes)

- Probe Type: B04 / K04 1 Nm
- Probe Type: B06 / K06 3 Nm
- Probe Type: B08 / K08 8 Nm

Probe Length	Max	Min
• Probe Type: A04 / J04	1850cm	100cm
• Probe Type: A06 / J06	1850cm	100cm
• Probe Type: A08 / J08	1850cm	100cm
• Probe Type: B04 / K04	400cm	20cm
• Probe Type: B06 / K06	400cm	20cm
• Probe Type: B08 / K08	400cm	20cm

*Specifications model dependent. Consult part number listing.

² PEEK or PTFE/GF25 probe entry





Centurion Guided Radar

Level measurement of liquids, sludge, powders and granules to a distance of 18.5 metres.

SULFERIC ACT





Ordering Instructions

Threaded unit type

Assemble part number taking note of the valid combinations and exclusions for the full system. The unit is ordered as a single line item. For example:

CGR2H13B08STB15B11XX200

Flanged type - Threaded flange

Assemble part number taking note of the valid combinations and exclusions for the full system. The unit and the threaded flange are ordered as separate line items. For example:

CGR2H13B08S**TN15**B11XX200 FLA-FA4-SS-<u>TN15</u> or CGR2H13B08S<u>TN07</u>B11XX200 FLA-FA1-SS-<u>TN07</u>

Flanged type - Welded flange

Assemble part number taking note of the valid combinations and exclusions for the full system. In the Mounting part code enter 4 character Welded flange code from the table. All Welded flanges have F as the first character. For example:

CGR2H13B08SF4A1B11XX200

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Technical data subject to change without notice.

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