



### Advanced Wastewater Treatment Technology





CLARCOR is a global provider of filtration products and services. We offer the industry's broadest product range with more than 80,000 filter types, superb product quality, leading brands, extensive distribution network and technical expertise to serve customers worldwide.

CLARCOR provides Total Filtration from a single source by bringing together the products, experience and expertise of our companies to meet all your filtration and wastewater treatment needs. This collaboration insures that customers receive the best filtration and on-time delivery directly to each business location to protect people, equipment and the environment.

CLARCOR offers the broadest array of filtration products, technologies and services to meet current and future filtration and wastewater treatment requirements. Our customers, worldwide, depend on CLARCOR filtration products to fuel their future.

CLARCOR provides unparalleled customer value with filtration solutions for water, fuel, oil, air and gas in every stage and aspect related to its particulate field. We optimize equipment reliability and power output to reduce equipment downtime and unplanned power outages.

CLARCOR is positioned to meet your Total Filtration and service needs.

### PECOFacet Wastewater Treatment Technology

PECOFacet provides filtration and separation technologies to serve the world's natural gas, petrochemical, refining, marine, offshore and aviation industries. With over 75 years of industry knowledge, engineering vision, ongoing research, and a vast network of resources, PECOFacet continually produces innovative contaminant management solutions for an ever-changing industry landscape and an environmentally conscious world.





PECOFacet's advanced wastewater treatment technology consists of a package plant that performs an aerobic biological treatment thanks to its prolonged aeration type, the active sludge recirculation process and the ozone disinfection system.

### Sewage Treatment Plants



PAT No.: 2200102501, 200301315, 200502073



PECOFacet's STP series Sewage Treatment Plants for inland applications have been designed for gravity or pumping treatment of domestic sewage.

Population areas

They can be installed above or below the ground. These plants carry out the sewage treatment by biological

means using active sludge aerobic and extended aeration, without requiring any other kind of dosing or additivation.







The plant consists of three chambers (aeration, settling and discharge - disinfection) which have been arranged to facilitate transport and installation. Every chamber has the necessary access and inspection registers. This modular construction allows the increase of the processing capacity by placing more plants in parallel.

The air diffusers responsible for the oxygenation and agitation of the water to be treated are placed within the aeration chamber. The biological filter and the pipes that re-circulate sludge and grease towards the aeration chamber, are located in the settling chamber. The settling is pressurized in this chamber facilitating the deposition of solids.

All the instruments and control elements of the plant are housed inside an antivandal cabinet. The connection between the instruments which are inside the cabinet and the plant is throughout pipes of the corresponding section. an ozone disinfection process.



Gardens Golf courses Public Street Cleaning Resorts Small residential groups Hotels Camp Sites

### Applications of treated water













MAÑÓN A CORUÑA Bares fishing port

Equivalent Inhabitants: 308 Summer Equivalent Inhabitants: 730 Treated Flow Rate: 37,215 m³/year Discharge: Atlantic Ocean



#### COLES OURENSE **Rural area of Levices**

Equivalent Inhabitants: 270 Treated Flow Rate: 17,310 m³/year Discharge: Miño River



#### GUNTÍN LUGO **Historic Villa of Ferreira de Pallares**

Equivalent Inhabitants: 258 Treated Flow Rate: 19,730 m³/year Discharge: Ferreira River





A MERCA OURENSE **Rural area of A Manchica** 

Equivalent Inhabitants: 351 Treated Flow Rate: 24,360 m³/year Discharge: Barbaña River



A PEROXA OURENSE Touristic Villa of Os Peares, Rail Station

Equivalent Inhabitants: 386 Treated Flow Rate: 33,200 m³/year Discharge: Miño River



A PEROXA OURENSE Touristic Villa of Os Peares, Popular River Beach

Equivalent Inhabitants: 88 Treated Flow Rate: 7,610 m³/year Discharge: Miño River





#### A PEROXA OURENSE Forest area of Armental

Equivalent Inhabitants: 214 Treated Flow Rate: 15,500 m³/year Discharge: Armental Creek



#### CASTRELO DE MIÑO OURENSE Vineyard of Vide. Denomination of Origin Ribeiro Wine

Equivalent Inhabitants: 124 Treated Flow Rate: 9,010 m³/year Discharge: Dam of Castrelo de Miño



#### FUERTEVENTURA LAS PALMAS CANARY ISLANDS **Residential Hotel**

Equivalent Inhabitants: 500 Treated Flow Rate: 42,625 m³/year Discharge: Atlantic Ocean





LEIRO OURENSE **Vineyard area of Vieite. Denomination of Origin of Ribeiro Wine** 

Equivalent Inhabitants: 126 Treated Flow Rate: 10,360 m³/year Discharge: Avia Fish River



#### NOGUEIRA DE RAMUÍN OURENSE Spa of Santo Estevo. Touristic Route of Ribeira Sacra

Equivalent Inhabitants: 382 Treated Flow Rate: 27,480 m³/year Discharge: Sil River



PETÍN OURENSE **Capital Town of Council** 

Equivalent Inhabitants: 404 Treated Flow Rate: 34,240 m<sup>3</sup>/year Discharge: Dam of Santiago. Sil River





#### SAN MAMEDE OURENSE Outside Town of Ourense City Provincial Capital

Equivalent Inhabitants: 310 Treated Flow Rate: 26,100 m³/year Discharge: Barbaña River



#### VILAMARTÍN DE VALDEORRAS OURENSE Capital Town of Council

Equivalent Inhabitants: 1,092 Treated Flow Rate: 91,600 m³/year Discharge: Sil River



#### CAMBADOS PONTEVEDRA Historic-Artistic Town of Cambados

Equivalent Inhabitants: 189 Treated Flow Rate: 17,250 m³/year Discharge: Ría de Arousa (Atlantic Ocean) Shellfish Waters





A VEIGA OURENSE Council Capital. 865 m above sea level

Equivalent Inhabitants: 1,238 Treated Flow Rate: 84,700 m<sup>3</sup>/year Discharge: Dam of Prada, Jares Fish River



#### EL MÉDANO SANTA CRUZ DE TENERIFE CANARY ISLANDS Holidays Beach Resort

Equivalent Inhabitants: 2,500 Treated Flow Rate: 215,000 m³/year Discharge: Irrigation of condominium gardens



EL MÉDANO SANTA CRUZ DE TENERIFE CANARY ISLANDS Holidays Beach Resort

Equivalent Inhabitants: 2,500 Treated Flow Rate: 215,000 m³/year Discharge: Irrigation of condominium gardens





#### ARNOIA OURENSE **Rural area of A Reza**

Equivalent Inhabitants: 216 Treated Flow Rate: 14,200 m³/year Discharge: Miño River



LAIAS OURENSE Spa and Old People's Residential Complex

Equivalent Inhabitants: 377 Treated Flow Rate: 24,400 m³/year Discharge: Miño River



#### BOQUEIXÓN A CORUÑA

Rural area of Deseiro de Abaixo, on the Pilgrimage Route "Camino de Santiago"

> Equivalent Inhabitants: 1,000 Treated Flow Rate: 91,250 m³/year Discharge: Saramo Creek



# Sewage Treatment Plants

PECOFacet Sewage Systems with integrated vacuum have been designed for the treatment of black water (coming from W.C., urinals and hospitals) and grey water (sinks, showers, laundry and galley) generated onboard ships. This treatment consists of the purification, and later disinfection, of water in order to achieve a quality effluent meeting all legislative requirements.

These plants treat sewage biologically, meaning they are of the active sludge, prolonged aeration, aerobic type.

PECOFacet STP plants are built in a single steel module to ease transportation and onboard installation.

UT

- Meet Marpol Annex IV Requirements, 8(1)(b) and 9.1.1 Regulations, as well as IMO Resolution MEPC-2(VI), MEPC-159(55), CE Standards 96/98/EC and 98/85/EC.
- They do not generate sludges that must be unloaded.
- Fully automatic operation driven by PLC.
- Explosion proof design (ATEX).





## Built-In Vacuum Systems

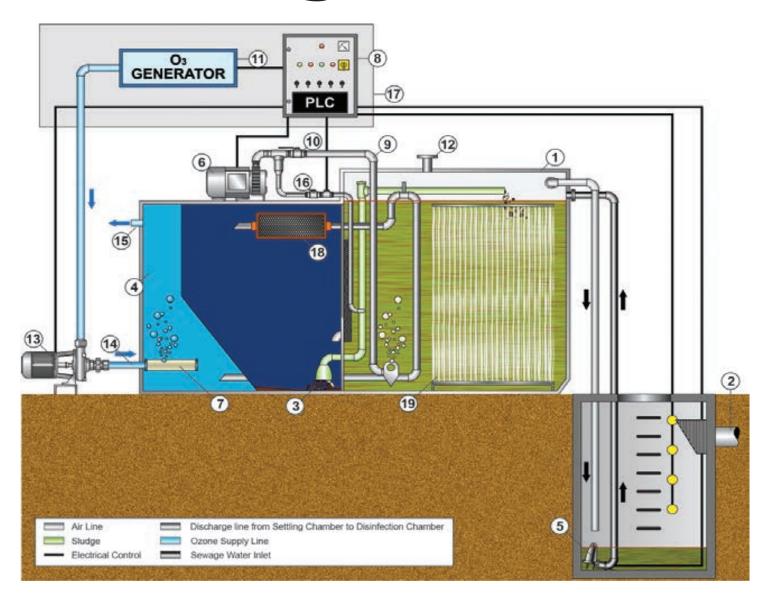
PECOFacet's unique VTP built-in vacuum system transports black water along the piping system to the treatment plant. The vacuum in the circuit is achieved automatically with an ejector and circulating pump.

VTP plants are built in a single steel module to facilitate transportation and onboard installation. Inside this module there are three specially designed chambers for aeration, settling and disinfection. These chambers are oriented in such a way as to guarantee correct operation and avoid sludge generation. Each chamber has been provided with an access and inspection register. The plant comes completely assembled and tested so that installation onboard is very quick.





# Flow Diagram



- 1 Aeration chamber
- 2 Black water inlet
- 3 Clarifier chamber
- 4 Disinfection chamber
- 5 Suction pump
- 6 Blower
- 7 Ozone ejector (optional)
- 8 PLC (Program Logic Control)
- 9 Air Supply
- 10 Manual valve (air supply)

- 11 Ozone generator
- 12 Vent (to atmosphere)
- 13 Circulation pump (optional)
- 14 Ozone supply line (optional)
- 15 Discharge
- 16 Manual valve
- 17 Control cabin
- 18 Lamellar biological filter
- 19 Bioreactor



#### KONTAKTA OSS GÄRNA FÖR MER INFORMATION

Hugo Tillquist AB Mejl: info@tillquist.com Telefon: + 46 8 594 632 00



#### World Headquarters

PECOFacet (US), Inc. Wolters Industrial Park P.O. Box 640 Mineral Wells, Texas 76068

Phone:940-325-2575Toll Free:800-877-7326Fax:940-325-4622

**Environmental Technology Center** Avda. da Ponte, 16 Polígono Industrial de Sabón 15142 Arteijo, La Coruña, Spain

Phone: +34-981-601-400 Fax: +34-981-601-000

For inquires email to: spain@pecofacet.com

Visit our website to find: • An office location near you • Most current literature editions



® indicates a PECOFacet trademark registered in the USA and various other countries.

PECOFacet Sewage Treatment Plants protected by Patent Nos. 2200102501, 200301315, 200502073.

©2009 PECOFacet

PECOFacet has a policy of continuous product research and development and reserves the right to change design and specifications without notice.

pecofacet.com

Refer to the website for the most current literature editions.

MB-WWT-SL-01 (PFSP 07-2013)