

### Product Overview Sensors

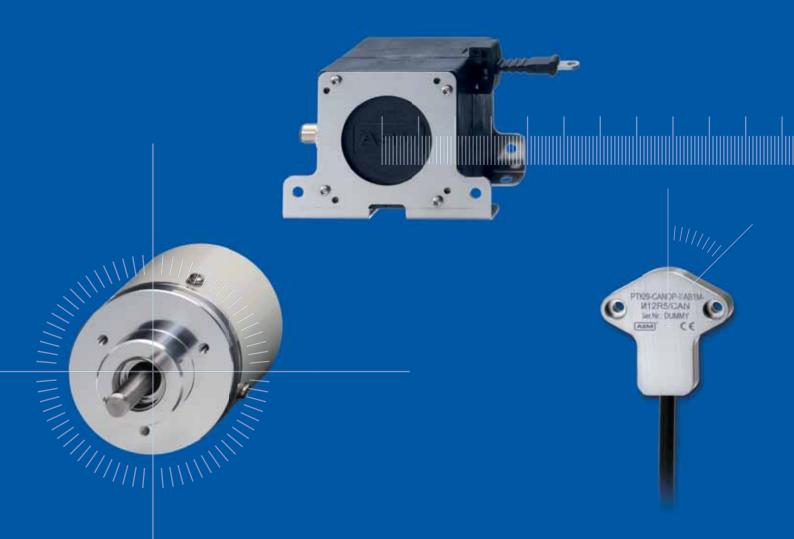


Displacement

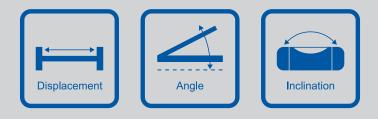


Inclination

Inclination



# Robust sensor solutions for displacement, angle, and inclination.







#### Tailored to your requirements

The specialists at ASM have been developing robust sensors for displacement, angle and inclination for over 40 years. Thanks to innovative sensor technologies, ASM sensors can cope with harsh environmental conditions such as moisture, dirt, intensive cleaning, extreme temperature fluctuations, shock and vibration.

#### Robust components, long service life

Innovative sensor technologies are the basis of all ASM sensor product lines. Non-contact and wearfree measuring methods as well as robust mechanical components make ASM sensors robust against environmental influences and guarantee a long service life. Special solutions such as patented longitudinal water protection for the critical point of cable entry and hermetically sealed housings ensure functional reliability and measuring accuracy even under the most difficult operating conditions, e.g. in the field of mobile machines.

#### Leading-edge with ASM-encoder technology

Market-available encoder technologies quickly reach their limits under harsh operating conditions. ASM has therefore developed the magnetic absolute encoder technology posihall<sup>®</sup>. The technology is so robust that the sensors even function when the housing is filled with water or oil. The true absolute technology also ensures that correct measurement results are displayed immediately after a power failure. The product lines positape<sup>®</sup> and posiwire<sup>®</sup> are equipped with this technology.

#### **ISO-certified quality management**

ASM sensors have always been known for their outstanding quality. The DIN EN ISO 9001:2015 certified quality management and the use of state-of-the-art production technologies guarantee consistently high product quality.

#### **Product range**

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### posi**wire**®

**Cable Extension Position Sensors** 



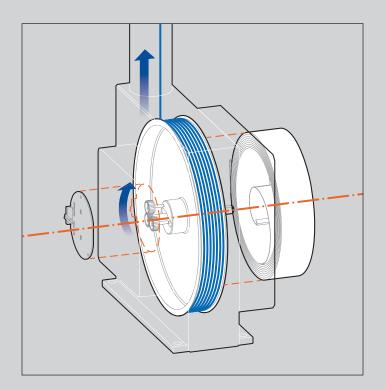
#### The new generation of sensors. More robust than ever.

The new generation of posiwire<sup>®</sup> cable extension sensors with magnetic absolute encoders is significantly more robust than conventional cable sensors: The contactless, magnetic multihall encoder technology is wear-free and far superior to optical encoders and potentiometer solutions – particularly in challenging environmental conditions. The new generation of sensors is available with redundant encoder systems, and features models with optical encoders or potentiometers.

The latest additions to the range include models with an integrated inclination sensor.

#### The Technology

posiwire<sup>®</sup> cable extension sensors determine linear positions by unrolling a measuring cable. This process incorporates the magnetic absolute encoder system in the new posiwire<sup>®</sup> sensors which generates the readings of the cable drum rotation. The sensor electronics then convert the signal into conventional, industry-standard output types.





- More robust than conventional cable sensors thanks to magnetic absolute encoders
- Degree of protection up to IP68/IP69
- Resistant to vibrations and shock
- Linearity up to 0.01%
- Measurement length up to 40,000 mm

## NEW: Models with integrated inclination sensor

#### Applications

posiwire<sup>®</sup> cable extension sensors are used in applications that require the exact positioning of elements that move in a linear motion to be defined.

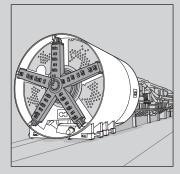
posiwire<sup>®</sup> sensors are also suitable for use in challenging environments. These ensure reliable operation in many areas of automation, process technology, and in industry and research – for example, in handling systems, elevator technology, lifting, conveying, and storage technology, medical technology, and in wind power plants.





MRI scanning

Overhead electric monorails

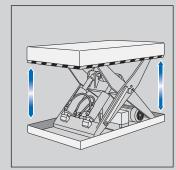


**Tunneling machines** 

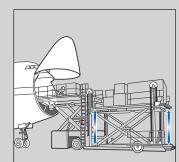


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Aircraft tractors



Scissor lifts



Cargo loaders

#### DOSI**WIRE<sup>®</sup>** Cable Extension Position Sensors



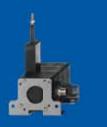
Measurement length 0 to [mm]					
40,000					
30,000					
25,000					
20,000					
17,500					
15,000				•	•
12,500				•	
10,000				•	
8,000					•
7,500					
6,250				•	
6,000					
5,000				•	•
4,000				•	
3,500					
3,000			•	•	•
2,500			•	•	
2,000		•	•		•
1,500		•	•	•	
1,250 <b>1,000</b>		•	•		
750	•	•	•		
500	•		•		
375		•			
250	•				
125		•	•		
100		•	•		
Precision potentiometer	_			_	
Voltage divider 1 k $\Omega$ /10 k $\Omega$	•	•	•	•	
Voltage, current	•	•	•	•	
Voltage, current programmable		•	•	•	
Magnetic encoder					
Voltage, current (U2, U8, I1)		•	•	•	
SSI, CANopen, SAE J1939		•	•	•	
Redundant version optional <sup>1)</sup>		•	•	•	
Optical encoder					
SSI, CANopen, SAE J1939		•	•		•
Profibus, Profinet, DeviceNet		•			•
Incremental (TTL, HTL, RS422)	•	•	•		•
		• • • • • • • • • • • • • • • • • • •		up to 10.05%	•
Linearity	up to ±0.20%	up to ±0.05%	up to ±0.05%	up to ±0.05%	up to ±0.01%
Degree of protection (optional)	IP50	IP65	IP67 <sup>1)</sup>	IP64 (IP66)	IP64
Internet addition the second of the self					

 Integrated inclination sensor (optional)

 Integrated brake (optional)
 Explosion protection (Dust-Ex)
 Exp<sup>2</sup>
 Exp<sup>2</sup>

 $^{1)}$  = CAN / CANopen only  $^{2)}$  = Dust-Ex-proof marking: II 3D Ex to IIIC T80°C Dc X











WS2







WS61	WS85	WS21	WS7.5	WS100M	
					Measurement length 0 to [mm]
			•		40,000
			•		30,000
			•		25,000
		•	•		20,000
		•			17,500
		•	•		15,000
		•			12,500
		•	•	•	10,000
		•			8,000
				•	7,500
					6,250
	•				6,000
	•				<b>5,000</b> 4,000
				•	3,500
•				•	3,000
					2,500
				•	2,000
•					1,500
					1,250
					1,000
					750
					500
					375
					250
					125
					100
					Precision potentiometer
			•	•	Voltage divider 1 k $\Omega$ /10 k $\Omega$
			•	•	Voltage, current
			•	•	Voltage, current programmable
					Magnetic encoder
•	•	•	•	•	Voltage, current (U2, U8, I1)
•	•	•	•	•	SSI, CANopen, SAE J1939
•	•	•	•	•	Redundant version optional
					Optical encoder
			•		SSI, CANopen, SAE J1939
			•		Profibus, Profinet, DeviceNet
			•		Incremental (TTL, HTL, RS422)
up to ±0.05%	up to ±0.05%	up to ±0.05%	up to ±0.01%	up to ±0.05%	Linearity
IP67/IP69 <sup>1)</sup>	IP67/IP69 <sup>1)</sup>	IP67/IP69 <sup>1)</sup>	IP52	IP68/IP69	Degree of protection (optional)
•	•	•			Integrated inclination sensor (opt.)
					Integrated brake (optional)

Explosion protection (Dust-Ex)

### posi**tape**®

**Tape Extension Position Sensors** 



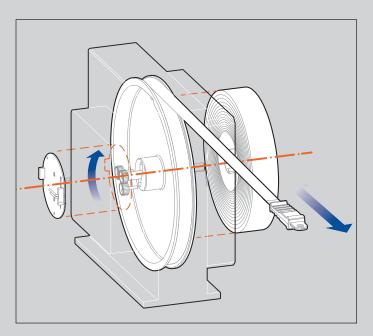
#### Extremely robust. Also suitable for pulleys.

positape<sup>®</sup> tape extension sensors measure linear positions using a robust, high-tech, stainless-steel measurement tape with a virtually infinite service life. The mea-surement tape can be deflected several times – even in opposite directions – without significant wear. positape<sup>®</sup> sensors are fitted exclusively with the new, robust absolute encoder technology. This makes positape<sup>®</sup> tape extension sensors the superior choice of technology for a range of applications, such as those in challenging environments, in areas at risk of icing over, and those in which the installation conditions require the use of pulleys.

positape<sup>®</sup> models are now also available with an integrated inclination sensor.

#### The Technology

positape® tape extension sensors are based on the similar principle as the posiwire® cable extension sensors. Instead of a cable extension, these rely on a high-tech, stainless-steel measurement tape that offers absolute position detection. Contactless, magnetic absolute encoders on the drum axle record the rotation. The interface electronics use this information to create conventional, industry-standard analog or digital output signals. The stainless-steel measurement tape can be redirected multiple times without suffering any notable wear.





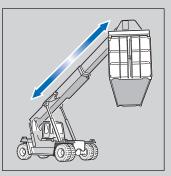
- Exceptionally long service life of the measurement tape
- Multiple deflections possible including in opposite directions
- Robust, magnetic absolute encoder technology
- Degree of protection up to IP68/69
- Measurement length up to 20,000 mm

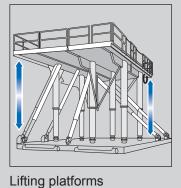
## NEW: Models with integrated inclination sensor

#### Applications

positape<sup>®</sup> tape extension sensors are especially suitable for applications involving pulleys and for use in challenging environmental conditions, such as those involving mobile machines.

positape<sup>®</sup> can even be used in applications that require a particle-free environment for reasons of hygiene – for example in the food or pharmaceutical industry.

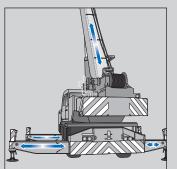




Container stackers



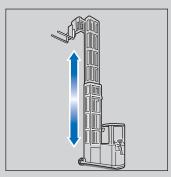
Forklift trucks



Mobile cranes



Cold milling



High-rack forklift trucks

#### posi**tape<sup>®</sup>** Tape Extension Position Sensors







WB10ZG

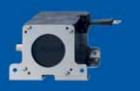
WB12

WB61

Measurement length 0 to [mm]			
20,000			
17,500			
15,000			
12,500			
10,000			
8,000			
7,500			
6,000			
5,000			
4,000		•	•
3,500 3,000		•	•
2,500		•	•
2,000	•	•	•
1,500	•	•	•
1,250	•	•	
1,000	•	•	
750	•	•	
500	•	•	
375		•	
250	•	•	
Magnetic absolute encoder	•	•	•
Analog outputs			
Voltage 0.5 10 V	•	•	•
Voltage 0.5 4.5 V	•	•	•
Current 4 20 mA	•	•	•
programmable (PMU)	•	•	•
Redundant version optional		•	•
Digital outputs			
SSI	•	•	•
CANopen	•	•	•
SAE J1939	•	•	•
Redundant version optional 1)	•	•	•
Linearity			
Standard	±0.10 %	±0.10 %	±0.10 %
Optional (for measurement lengths $\ge$ 1000 mm)	±0.05 %	±0.05 %	±0.05 %
Degree of protection			
Standard	IP65	IP67 <sup>2)</sup>	IP67 <sup>2)</sup>
Optional		IP67/IP69 <sup>2)</sup>	IP67/IP69 <sup>2)</sup>
Integrated inclination sensor (opt.)			•

<sup>1)</sup> = CAN / CANopen only <sup>2)</sup> = connector version with a suitable connector









 WB85
 WB21
 WB100M

 Measurement length 0 to ... [mm]

 •
 20,000

			20,000
	•		17,500
	•		15,000
	•		12,500
	•	•	10,000
	•	•	8,000 7,500
•		•	6,000
			5,000
			4,000
		•	3,500
			3,000
			2,500
		•	2,000
			1,500
			1,250 1,000
			750
			500
			375
			250
•	•	•	Magnetic absolute encoder
			Analog outputs
•	•	•	Voltage 0.5 10 V
•	•	•	Voltage 0.5 4.5 V
•	•	•	Current 4 20 mA
•	•	•	programmable (PMU)
•	•	•	Redundant version optional
			Digital outputs
•	•	•	SSI
•	•	•	CANopen
•	•	•	SAE J1939
•	•	•	Redundant version optional <sup>1)</sup>
			Linearity
±0.10 %	±0.10 %	±0.10 %	Standard
±0.05 %	±0.05 %	±0.05 %	Optional (for measurement lengths ≥ 1000 mm)
			Degree of protection
IP67 <sup>2)</sup>	IP67 <sup>2)</sup>	IP68/IP69	Standard
IP67/IP69 <sup>2)</sup>	IP67/IP69 <sup>2)</sup>		Optional

### posi**chron**®

**Magnetostrictive Position Sensors** 



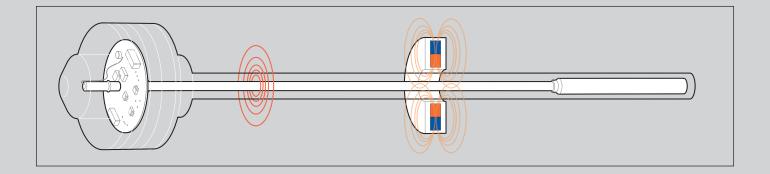
#### Contactless. Flexible installation.

posichron<sup>®</sup> sensors offer absolute, contactless, and wear-free measurement of linear positions. The posichron<sup>®</sup> measurement system is extremely robust and offers a high level of shock resistance up to 50 g. This makes posichron<sup>®</sup> also suitable for applications that other measurement principles simply cannot handle. The sensors are available in various designs, making them suitable for use in a wide range of installation conditions (including rod, profile, ultra-flat profile, and submersible designs).

The specially customized and patented PCFP25 flat profile is the perfect choice for side booms on cranes.

#### The Technology

posichron<sup>®</sup> sensors rely on the time-of-flight principle for determining positions. This involves the sensor sending an electromagnetic impulse through a magnetostrictive waveguide, which is reflected as a mechanical-elastic density wave by a movable position magnet. The position magnet can be accurately located using the time it takes for this wave to reach the sensor head. As the measurement takes place contactlessly, it is both wear and maintenance free. What's more, posichron<sup>®</sup> sensors also offer a 'trueabsolute' measurement principle.





- Wear and maintenance free
- High level of shock resistance up to 50 g (100 shocks)
- Guiding distance of up to 19 mm (depending on magnet/profile)
- Degree of protection up to IP68/IP69
- Linearity up to 0.02% of the measurement length
- Measurement length up to 5,750 mm

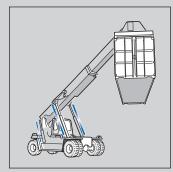
#### Applications

posichron<sup>®</sup> position sensors are suitable for use in a wide range of applications, such as hydraulic cylinders and presses, level measurements, mobile machines, injection molding machines, road vehicle tests, tunneling machines, and wind power plants.

The specially developed ultra-flat posi**chron**<sup>®</sup> PCFP25 profile is particularly ideal for use in side booms on cranes. And as for permanently underwater applications, the PCRP32 profile is the perfect choice.



Skip loaders



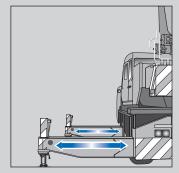
Container stackers



Hydraulic excavators



Commercial vehicles



Side booms

#### posichron<sup>®</sup> Magnetostrictive Position Sensors

	3.0.3		4		
	PCFP23	PCFP24	PCFP25	PCQA22	PCQA24
Applications	Tight mounting	g spaces, e.g. mobile cra	ane outriggers	Standard also for gu	industrial applications, uided magnets
Profile cross-section	36 x 13 mm	43 x 12 mm	28 x 8 mm	35.5 x 38.3 mm	35.5 x 37.25 mm
Measurement length					
100 5,750 mm	•	•	•	•	•
Analog outputs <sup>1)</sup>					
0.5 10 V	•	•	•	•	•
0.5 4.5 V	•	•	•	•	•
4 20 mA	•	•	•	•	•
Digital outputs, absolute					
SSI	•	•	•	•	•
CANopen	•	•	•	•	•
SAE J1939	•	•	•	•	•
Degree of protection					
Standard	IP64	IP67 <sup>2)</sup>	IP64	IP64	IP67 <sup>2)</sup>
Optional	-	IP67/IP69 <sup>2)</sup>	IP67	-	IP67/IP69 <sup>2)</sup>

<sup>1)</sup> = 1 or 2 position magnets; position and velocity; programmable (PMU)

<sup>2)</sup> = connector version with a suitable connector



ď	<b>E</b>	0	and the second s	0	
PCRP21	PCST24	PCST25	PCST27	PCRP32	
	Applications	in hydraulic cylinders, le	vel indicators	Underwater	Applications
Ø 25 mm	Ø 10 mm	Ø 10 mm	Ø 10 mm	Ø 28 mm	Profile cross-section
•	•	•	•	•	Measurement length 100 5,750 mm
					Analog outputs <sup>1)</sup>
•	•	•	•	•	0.5 10 V
•	•	•	•	•	0.5 4.5 V
•	•	•	•	•	4 20 mA
					Digital outputs, absolute
•	•	•	•	•	SSI
•	•	•	•	•	CANopen
•	•	•	•	•	SAE J1939
					Degree of protection
IP64	IP67 <sup>2)</sup>	IP67	IP68/IP69	IP68/IP69	Standard
-	IP67/IP69 <sup>2)</sup>	IP67/IP69	-	-	Optional

## posimag<sup>®</sup> lin

**Magnetic Scale Position Sensors** 

### posimag<sup>®</sup> rot

**Magnetic Incremental Encoders** 

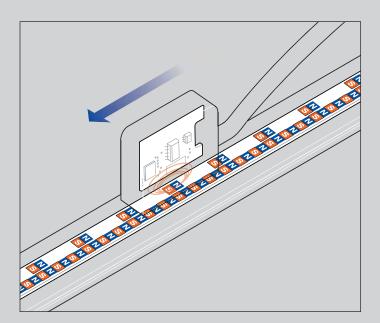
#### Contactless. High resolution.

posimag<sup>®</sup> is a contactless, high-resolution measurement system for measurement lengths of up to 30 meters (posimag<sup>®</sup> lin) or angular positions of 0 to 360° (posimag<sup>®</sup> rot). posimag<sup>®</sup> sensors are robust, resistant to contamination, and entirely wear-free, making them even suitable for use in challenging environmental conditions.

#### The Technology

posimag<sup>®</sup> sensors measure linear or rotary positions by means of a high-precision magnetic measurement principle. This involves the sensor head being moved along a measurement scale that is magnetized at regular intervals. This allows the measuring head to determine the position with resolutions of up to 1 micron.

The measuring principle is both contactless and wearfree, and different models are available both with and without sensor head guidance to suit a wide range of installation conditions.

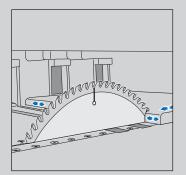


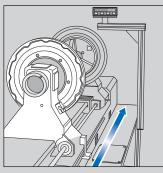


- Contactless and wear-free
- Resistant to contamination
- Shielded metal housing
- Simple installation and adjustment
- Degree of protection IP67
- Measurement length up to 30,000 mm (posimag<sup>®</sup> lin)
- Measurement range from 0 to 360° (posimag<sup>®</sup> rot)

#### Applications

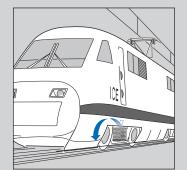
posimag<sup>®</sup> sensors are suitable for taking linear or rotative position measurements in industrial applications for machine, plant and precision engineering – particularly those calling for a robust, wear-free solution, such as handling systems.



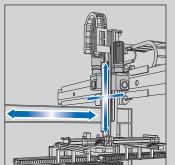




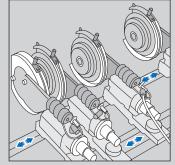
Special lathes



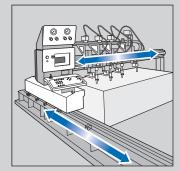
ICE chassis



Handling systems



Roller cutters



Thermal cutting machines

#### posi**mag<sup>®</sup> lin** Magnetic Scale Position Sensors







	PMIS3/PMIB	3	PMIS3/PMIB	3/PMFP	PMIS3/PMIB	3/PMHP/PMGW3
Mounting method	Direct adhesiv measuring tap Unguided sens	e.	Flat profile. Can be stacked by 3 m units up to 30 m length. Unguided sensor head.		guidance for ap	h integral linear oplications without lance by system. head
Measurement length	0 30,000 mm		0 30,000 mn	0 30,000 mm		n
Magnetic period	2 mm	5 mm	2 mm	5 mm	2 mm	5 mm
Resolution	up to 1 µm	up to 2.5 µm	up to 1 µm	up to 2.5 µm	up to 1 µm	up to 2.5 µm
Digital outputs, incremental						
HTL	•	•	•	•	•	•
TTL	•	•	•	•	•	•
TTL24V	•	•	•	•	•	•
Linearity (standard)	15 μm ±40 μm/m	30 μm ±40 μm/m	15 μm ±40 μm/m	30 μm ±40 μm/m	15 μm ±40 μm/m	30 μm ±40 μm/m
Degree of protection (sensor head)	IP67	IP67	IP67	IP67	IP67	IP67

### posi**mag<sup>®</sup> rot** Magnetic Incremental Encoders



_	PMIS4/PMIR7(N)	PMIS4/PMIR5
Mounting method	Slide-on assembly, patented	Screw mounting
Mounting diameter	20, 27, 35, 50 mm	83, 133, 233 mm
Measurement range		
0° 360°	•	•
Digital outputs, incremental		
HTL	•	•
TTL	•	•
TTL24V	•	•
Linearity (standard)	±0.1°	±0.1°
Degree of protection	IP67	IP67



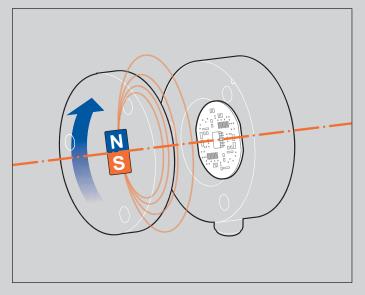


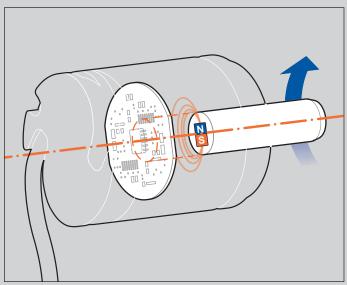
#### Magnetic. Flexible. Suitable for outdoor use.

posirot<sup>®</sup> angle sensors detect angular positions of rotating elements with absolute precision by means of a magnetic measurement principle. They are resistant to shock, vibrations, and contamination, which makes them suitable for use in harsh outdoor environments. Laser-welded, hermetically sealed, stainless-steel housing units guarantee a long service life even in challenging environmental conditions (PRAS6), in hygiene applications (PRAS7), and in permanently submerged applications (PRAS4). posirot<sup>®</sup> angle sensors featuring degree of protection IP60 are suitable for demanding indoor applications.

#### The Technology

posirot<sup>®</sup> angle sensors rely on multihall technology to take contactless and wear-free rotation measurements. This involves a magnetic measuring element being secured to the rotating component so that the change in magnetic field during rotation can be measured by a multihall sensor. The sensor and magnet can either be integrated into a single housing or installed separately. The magnetic measurement method makes the sensor resistant to mechanical loads and contamination.



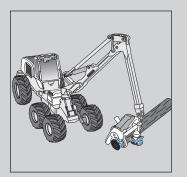




- Measurement range from 0° to 360°
- Contactless or with a 10 mm shaft
- Shock, vibration, and dirt resistance
- Laser-welded, hermetically sealed housing
- Degree of protection up to IP68/IP69

#### Applications

Depending on their design, posirot<sup>®</sup> angle sensors are suitable for indoor applications while their robust housing means they can be used in harsh environmental conditions such as those associated with mobile machines, ships, cranes, excavators, wind power plants, and large-scale medical equipment.



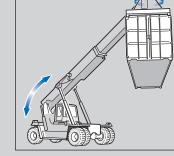


Municipal commercial vehicles

Wood harvesters



Wind power plants



Industrial trucks



Aircraft tractors



Vehicles with aerial ladders

### posirot®

Magnetic Angle Sensors Indoor applications

	PRAS20	PRAS20R	PRAS21	PRAS26
Applications		Inc	loor applications	
Measurement range				
0° 360°	•	•	•	•
Analog outputs				
Voltage 0.5 10 V	•			•
Voltage 0.5 4.5 V	•	•	•	•
Current 4 20 mA	•			•
Redundant version		•		
Linearity (standard)	±0.5%	±0.5%	±0.5%	±0.5%
Degree of protection	IP60	IP60	IP60	IP60

### posirot®

#### Magnetic Angle Sensors Standard industrial applications



	<	2	B				<u>_</u>		
	PRAS27	PRDS27	PRAS1	PRDS1	PRAS2	PRDS2	PRAS3	PRDS3	
Applications				Standard indu	ustrial applicatio	ons			
Measurement range	A	D	А	D	A	D	А	D	
0° 360°	٠	•	٠	•	•	•	•	•	
Analog outputs									
Voltage 0.5 10 V	•		٠		•		•		
Voltage 0.5 4.5 V	٠		٠		٠		٠		
Current 4 20 mA	٠		٠		•		•		
Redundant version optional	•				•		•		
Digital outputs, absolute									
SSI - RSSI5V, RSSI24V				•		•		•	
CANopen		•				•		•	
SAE J1939		٠				•		•	
Redundant version optional <sup>1)</sup>		•				•		•	
Digital outputs, incremental									
RS422				•		•		•	
HTL				•		•		•	
Linearity (standard)	±0.5%	±1°	±0.3%	±1°	±0.3%	±1°	±0.3%	±1°	
Degree of protection									
Standard	I	P67		-	I	IP67		IP67	
Optional		-	IP67	7/IP69 <sup>2)</sup>	IP67	7/IP69 <sup>2)</sup>	IP67	7/IP69 <sup>2)</sup>	

A = Analog output,

D = Digital output

<sup>1)</sup> = CAN / CANopen only

<sup>2)</sup> = with IP69 connector

### posi**rot**®

Magnetic Angle Sensors Heavy-duty applications

			0				<b></b>	
	PRAS29	PRDS29	PRAS6	PRDS6	PRAS7	PRDS7	PRAS4	
Applications		Heavy-duty	y applications		Heavy-duty hygienic	applications, applications	Underwater	
Measurement range	А	D	А	D	А	D	А	
0° 360°	•	•	٠	٠	٠	•	•	
Analog outputs								
Voltage 0.5 10 V	•		٠		•		•	
Voltage 0.5 4.5 V	•		٠		٠		•	
Current 4 20 mA	•		٠		•		•	
Redundant version optional	•		•		•			
Digital outputs, absolute								
SSI - RSSI5V, RSSI24V				•		•		
CANopen		•		٠		•		
SAE J1939		٠		٠		•		
Redundant version optional <sup>1)</sup>		•		•		•		
Digital outputs, incremental								
RS422				٠		•		
HTL				•		•		
Linearity (standard)	±0.5%	±1°	±0.3%	±1°	±0.3%	±1°	±0.3%	
Degree of protection	IP67		IP67	7/IP69 <sup>2)</sup>	IP67	/IP69 <sup>2)</sup>	IP68 (10 bar) continuous us	, e

A = Analog output, D = Digital output

<sup>1)</sup> = CAN / CANopen only
 <sup>2)</sup> = with IP69 connector

### posi**rot® EX**

Magnetic Angle Sensors Explosion protected



	Ex Contraction	<b>Ex</b>	<b>Ex</b>
	PRAS2EX	PRAS3EX	PRAS5EX
Applications		Explosion protected applications	
Measurement range			
0° 360°	•	•	•
Analog outputs			
Voltage 0.5 10 V	•	•	•
Voltage 0.5 4.5 V	•	•	•
Current 4 20 mA	•	•	•
Linearity (standard)	±0.3%	±0.3%	±0.3%
Degree of protection	IP65	IP65	IP65
Dust-Ex-proof marking (dust)			

## posi**hall**®

#### **Magnetic Multiturn Encoders**



## Robust alternative to optical encoders

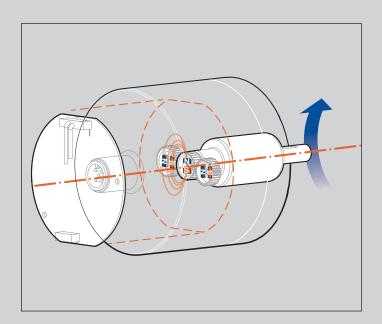
#### True-absolute. Extremely robust.

posi**hall**<sup>®</sup> magnetic multiturn encoders are the robust alternative to optical encoders that often fall short in harsh conditions. posi**hall**<sup>®</sup> sensors measure angular positions over multiple revolutions with the help of a 'true- absolute' magnetic measurement principle. They are capable of maintaining failure-free, accurate functionality in the event of high vibrations, shocks, and temperatures between -40°C (-40°F) and +85°C (+185°F). The robust housing complete with specially encapsulated electronics makes these sensors resistant to extreme environmental conditions and therefore the ideal solution for heavy-duty applications.

posihall<sup>®</sup> sensors are also available with redundant outputs for safety-related applications.

#### The Technology

posihall<sup>®</sup> sensors offer contactless, wear-free measurement of rotary angles using multiple mechanically coupled multihall sensors. These work together to measure up to 255 revolutions for a true-absolute position. This means that a correct measurement can always be displayed regardless of external interference – for example, after a power failure.

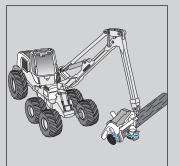




- True-absolute measurement principle
- Measurement range 31 x 360° (PH36) 255 x 360° (PH58 and PH68)
- Shock, vibration, and dirt resistance
- Integral shielding against magnetic fields
- Single-turn linearity of 0.3%
- Degree of protection up to IP69

#### Applications

posi**hall**<sup>®</sup> multiturn encoders are suitable for applications such as those found in mobile machines, packaging machines, food processing machines, offshore applications, and solar and wind power plants.



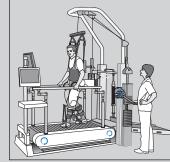
Wood harvesters



Wind power plants



Hydraulic excavators



Therapeutic treadmill



Vehicles with aerial ladders

#### posi**hall<sup>®</sup>** Magnetic Multiturn Encoders

	6	6	<b>S</b>
	PH36	PH58	PH68
Measurement range	up to 31 x 360°	up to 255 x 360°	up to 255 x 360°
Analog outputs			
Voltage 0.5 10 V	•	•	•
Voltage 0.5 4.5 V, $U_B = 5V$	•	•	•
Voltage 0.5 4.5 V, U <sub>B</sub> = 8 36 V	•	•	•
Current 4 20 mA	•	•	•
Redundant version optional		• 1)	• 2)
Digital outputs, absolute			
SSI	•		
CANopen	•	•	•
SAE J1939	•	•	•
Redundant version optional <sup>3)</sup>		• 1)	• 2)
Degree of protection			
Shaft	IP67	IP67	IP67
Housing	IP67/IP69 <sup>4)</sup>	IP67/IP69 <sup>4)</sup>	IP67/IP69 <sup>4)</sup>

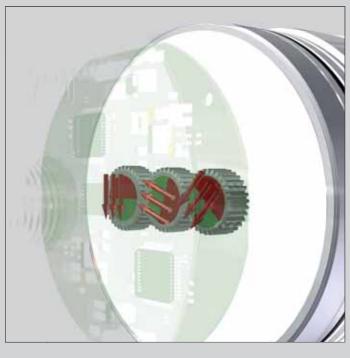
<sup>1)</sup> = with one output

 $^{2)}$  = optional with two separate outputs

<sup>3)</sup> = CAN / CANopen only

 $^{4)}$  = with IP69 mating connector





#### posihall® - true-absolute

posi**hall**<sup>®</sup> sensors offer a true-absolute measurement of rotary angles. This means that direct measurements can be taken in the range above 360°, without incrementation or signal storage. As a result, correct measurements are still available even after a supply voltage failure.

This is achieved due to the gear coupling of several multihall sensors that work together according to the nonius principle. Their signals are offset against each other and reveal the total number of revolutions, which makes for a possible measuring angle of up to 255 revolutions.



#### For heavy-duty applications

The magnetic measurement method and robust mechanical components make posi**hall**<sup>®</sup> sensors far superior to sensitive optical encoders in harsh environments. They are capable of functioning reliably and accurately when subjected to shocks and vibrations, and within a temperature range between -40°C and +85°C – even if water or oil manage to penetrate the housing.



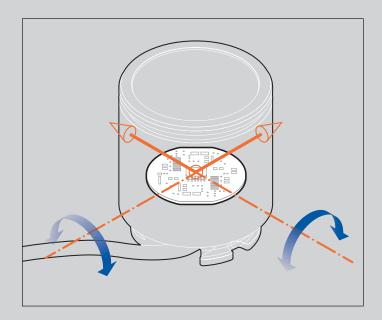


#### Micromechanical. Wear-free.

positilt<sup>®</sup> inclination sensors offer contactless, wear-free, and absolute measurement of tilt angles ranging from 0 to ±180 degrees. The use of MEMS technology makes these sensors particularly resistant to shock, vibrations, and contamination. As a result, positilt<sup>®</sup> inclination sensors are ideal for use in outdoor applications. Various designs are available to reflect the wide range of potential applications.

#### The Technology

positilt<sup>®</sup> inclination sensors rely on micro-electromechanical systems (MEMS) to measure the angle of tilt. They utilize spring-mass systems that determine the deflection of small test masses and thereby measure the inclination of the system. The interface electronics use this information to create conventional, industry-standard analog or digital output types.

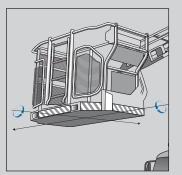




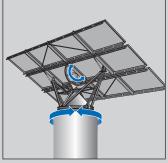
- Wear-free
- Measurement range ±180°
- Degree of protection up to IP68/IP69
- Impact resistant
- MEMS technology
- Single or dual axis measurement

#### Applications

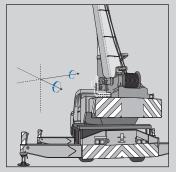
positilt<sup>®</sup> inclination sensors are the ideal solution for determining the angle of tilt in environments such as solar power plants, commercial vehicles, and the transport sector, not to mention in industrial applications that call for highly accurate measurement, monitoring, and constant adjustment of the tilt position. The range also includes hermetically sealed housing units for use in heavy-duty or hygienic applications.



Vehicles with aerial ladders



Solar modules

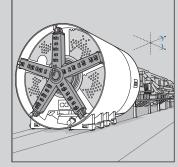


Mobile cranes

Excavators



Solar panels



**Tunneling machines** 

#### posi**tilt**® **Inclination Sensors**

	<b>?</b>				
	PTAM27	PTDM27	PTAM2	PTDM2	
Applications	General industrial applications		Compact sens	Compact sensor for robust industrial applications	
Measurement range	A	D	A	D	
1 axis ±180°	•	•	•	•	
2 axes ±60°		•	•	•	
2 axes ±180°	•				
Analog outputs, absolute					
Voltage 0.5 10 V	•		•		
Voltage 0.5 4.5 V	•		•		
Current 4 20 mA	•		•		
Digital outputs, absolute					
CANopen		•		•	
SAE J1939		•		•	
Linearity (standard)		±0.5°		±0.5°	
Degree of protection					
Housing with cable		IP67		IP67	
Housing with connector		-		IP67/IP69 <sup>1)</sup>	

A = Analog output, D = Digital output <sup>1)</sup> = with IP69 connector









		_		1447		
PTAM5	PTDM5	PTAM6	PTDM6	PTAM7	PTDM7	
	Heavy-duty trial applications		Heavy-duty trial applications		-duty applications gienic applications)	Applications
А	D	A	D	А	D	Measurement range
•	•	•	•	•	•	1 axis ±180°
•	•	•	•	•	•	2 axes ±60°
						2 axes ±180°
						Analog outputs, absolute
•		•		•		Voltage 0.5 10 V
•		•		•		Voltage 0.5 4.5 V
•		•		•		Current 4 20 mA
						Digital outputs, absolute
	•		•		•	CANopen
	•		•		•	SAE J1939
	±0.5°		±0.5°		±0.5°	Linearity (standard)
						Degree of protection
	IP67		IP67		IP67/IP69	Housing with cable
IF	P67/IP69 <sup>1)</sup>	IF	P67/IP69 <sup>1)</sup>	II	P67/IP69 <sup>1)</sup>	Housing with connector

### posi**tilt<sup>®</sup> ртк**

**Gyro-compensated Inclination Sensors** 



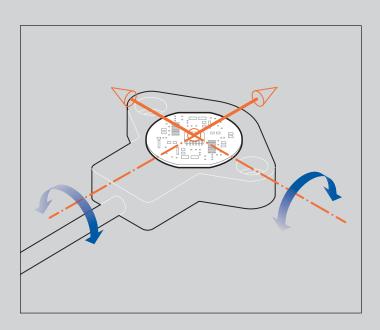
#### Dynamic. Instantaneous.

Normal inclination sensors deliver incorrect measurement results in a dynamic application. positilt® PTK inclination sensors feature gyro-compensated MEMS technology that allows them to compensate for shocks, vibrations, and acceleration. The sensors are capable of delivering accurate measurements in real time in these challenging conditions.

positilt<sup>®</sup> PTK sensors are available in two different, hermetically sealed, stainless-steel housing units: An ultra-compact unit (PTK29) and a unit with space for redundant electronics (PTK6/PTK7). Both housing types are hermetically sealed, making them suitable for challenging environmental conditions.

#### The Technology

positilt<sup>®</sup> PTK sensors rely on micro-electromechanical systems (MEMS) to measure the angle of tilt. They incorporate spring-mass systems that determine the deflection of small test masses and thereby measure the inclination of the system. Outside influences such as shocks, vibrations, and acceleration are eliminated through the use of gyro-compensated technology. The interface electronics use this information to create conventional, industry-standard analog or digital output types.

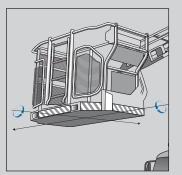




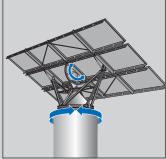
- Correct measurement results even in the event of shock, vibrations, and acceleration
- Measurement range of ±180° (1 axis) to ±60° (2 axes)
- Instantaneous signal output
- Static linearity up to 0.05°
- Hermetically sealed, stainless-steel housing
- Degree of protection up to IP67/IP69 or IP68

#### Applications

positilt<sup>®</sup> PTK inclination sensors are the ideal solution for applications involving movement, such as those found in mobile machines where movement, impact, and vibrations can impair the sensor accuracy. For applications involving harsh environmental conditions, positilt<sup>®</sup> PTK sensors are available in robust, hermetically sealed, stainless-steel housing units.



Vehicles with aerial ladders



Solar modules

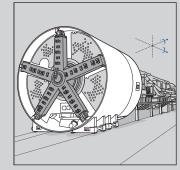
Mobile cranes



Excavators



Solar panels



**Tunneling machines** 

#### POSI**tilt<sup>®</sup> PTK** Gyro-compensated Inclination Sensors

	РТК29	РТК2
Applications	General industrial applications, mobile working machines	General industrial applications, mobile working machines
Measurement range		
1 Axis ±180°	•	•
2 Axes ±60°	•	•
Analog outputs, absolute		
Voltage 0.510 V	•	•
Voltage 0.54.5 V	•	•
Current 4 20 mA	•	•
Redundant version optional		
Digital outputs, absolute		
CANopen	•	•
SAE J1939	•	•
Redundant version optional		
Linearity, digital	up to $0.05^{\circ\ 2)}$	up to 0.05° 2)
Linearity, analog	up to 0.1° 2)	up to 0.1° 2)
Degree pf protection, standard	IP67	IP67/IP69 <sup>1)</sup>

<sup>1)</sup> = with IP69 connector

<sup>2)</sup> = depends on measuring range



РТК4	РТК6	РТК7	
Underwater	Heavy-duty industrial applications	Suitable for hygienic applications	Applications
			Meeasurement range
•	•	•	1 axis ±180°
•	•	•	2 axes ±60°
			Analog outputs, absolute
•	•	•	Voltage 0.510 V
•	•	•	Voltage 0.54.5 V
•	•	•	Current 4 20 mA
•	•	•	Redundant version optional
			Digital outputs, absolute
•	•	•	CANopen
•	•	•	SAE J1939
•	•	•	Redundant version optional
up to 0.05° 2)	up to $0.05^{\circ 2}$	up to $0.05^{\circ 2}$	Linearity, digital
up to 0.1° 2)	up to 0.1° 2)	up to 0.1° 2)	Linearity, analog
IP68 (10 bar), continuous use	IP67/IP69 <sup>1)</sup>	IP67/IP69 <sup>1)</sup>	Degree pf protection, standard

#### **Overview Protection Classes according to DIN EN 60529**

1 <sup>st</sup> numeral	Protection against solid foreign objects	2 <sup>nd</sup> numeral	Protection against ingress of water
IP 0	Not protected	IP 0	Not protected
IP 1	Solid foreign objects diameter ≥ 50 mm	IP 1	Falling water drops
IP 2	Solid foreign objects diameter ≥ 12.5 mm	IP 2	Falling water drops vertical / 15°
IP 3	Solid foreign objects diameter ≥ 2,5 mm	IP 3	Spraying water
	Solid foreign objects diameter ≥ 1 mm	IP4	Splashing water
IP 5	Dust-protected	IP 5	Water jets
IP 6	Dust-tight	IP6	Powerful water jets
		IP 7	Temporary immersion Depth and duration must be specified!
		IP 8	Continuous immersion Depth and duration must be specified!
		IP9	Powerful high temperature water jets

#### Any questions? Just let us know!



If you're looking for a sensor solution for your application, have questions relating to a specific product, or would like more detailed product information, then you can visit our website, give us a call, or even send us an email. We will be happy to talk things through and help you find the perfect sensor solution to suit your needs.

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